

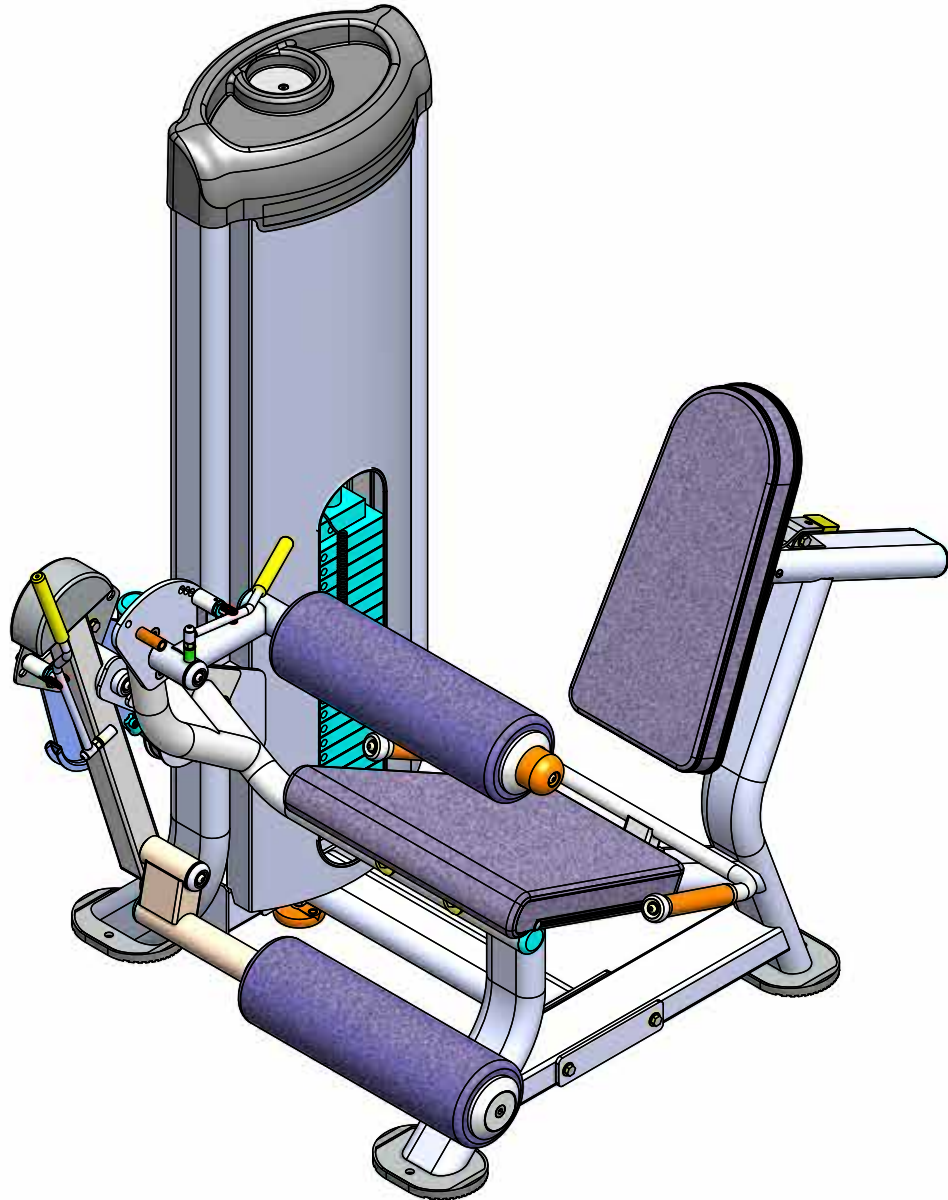


TUFFSTUFF FITNESS INTERNATIONAL

OWNER'S MANUAL

Maintenance & Assembly Instructions

IMPORTANT: KEEP THIS MANUAL FOR FUTURE REFERENCE



NOTICE

It is the Purchaser's/Owner's obligation:

1. To disclose and post all Rules & Regulations, Danger, Warning and Caution labels affixed on the machine to their customers/users.
2. Equipment to be installed by TFI Authorized Dealer or a service company approved by TFI.
3. Provide trained personnel, supervision and correct usage of the equipment.
4. Provide scheduled inspection, maintenance & repairs and must be performed by TFI Authorized Dealer or a service company approved by TFI.
5. Must use only genuine TFI replacement parts.
6. **▲ WARNING** Machine must be anchored to a solid and level surface.

CG-9514

Leg Extension/Curl

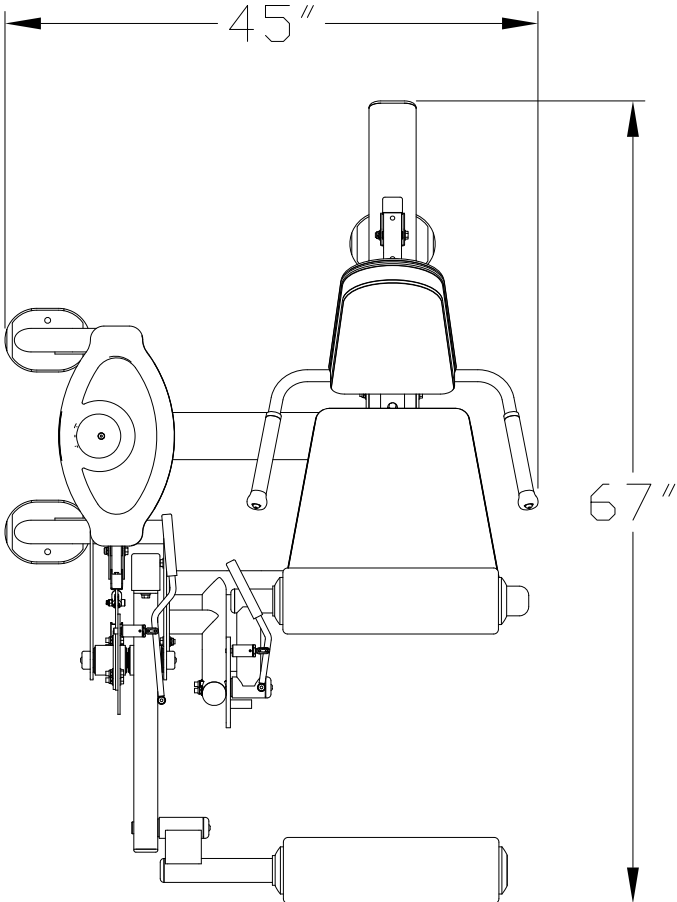
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TuffStuff Fitness International Inc. continually engages in research related to product improvements. Please take the time to carefully read through this owner's manual thoroughly. Instructions contained in this owner's manual are not intended to cover all details or variations possible with equipment, or to cover every contingency that may be met in conjunction with assembly, installation, operation, maintenance or troubleshooting of the equipment. Even though we have prepared this owner's manual with extreme care, neither the manufacturer nor the author can accept responsibility for any errors in, or omission from, the information given. Should additional information be required, or should situations arise that are not covered by this owner's manual, the matter should be directed to Customer Service at TuffStuff Fitness International Inc. in Chino, California.

Overhead Specifications



L 67" X W 45" X H 59"
MAX-LOAD WEIGHT LIMIT -200 lbs.

Carefully read ALL Danger, Warning & Caution labels posted on the machine

115 **WARNING**
 Serious injury or death can occur if these rules and precautions are not observed:
 1. Read and Understand Owner's Manual and all DANGER, WARNING and CAUTION labels before using this equipment. If you still need help, seek assistance from floor personnel.
 2. Obtain a medical exam before beginning any exercise program.
 3. Stop exercising if you feel faint or dizzy. Consult a physician if you are experiencing pain.
 4. Inspect equipment prior to use for wear and tear, loose fittings, worn or frayed cables/belts and frame welds. Do not use if it appears damaged or inoperable.
 5. Do not attempt to fix or free any jammed parts by yourself. Seek assistance from floor personnel.
 6. Use this equipment only for the intended use and for exercise(s) shown in the exercise label.
 7. Keep body, clothing and hair clear from all moving parts.
 8. Children must not be allowed near this machine. Teenager must be supervised.
 9. Make sure the selector pin is completely inserted. Use only the selector pin provided by the manufacturer. If difficulty inserting the pin, seek assistance from floor personnel.
 10. Never pin the weights in an elevated position. Do not use the machine if found in this condition. Inform floor personnel immediately.
 11. Do not modify selectorized weight stack with any add-on incremental weights or dumbbells, except those with standard factory installed.
 12. Do not remove labels affixed to the machine. Replace if damaged.
 TuffStuff Fitness International
 China, CA 91710, USA BR00134

99 **DANGER**
 Use this equipment ONLY for its intended purpose.
 If you are unfamiliar with the equipment or procedure, seek assistance from floor personnel.
 Failure to comply could result in serious injury or death. BR00134

96 CALGYM

100 **Leg Extension/Curl**
 Make sure you are using correct leg position for your exercise.
EXERCISES:
 1. Leg Extension: Sit on the machine with feet on the footplate. Push the footplate forward with your feet. Do not use your hands to assist.
 2. Leg Curl: Sit on the machine with feet on the footplate. Pull the footplate back towards your buttocks. Do not use your hands to assist.
SAFETY TIPS:
 - Do not use the machine if you are injured or have a medical condition.
 - Do not use the machine if you are under the influence of alcohol or drugs.
 - Do not use the machine if you are wearing loose clothing or jewelry.
 - Do not use the machine if you are not properly seated.
 - Do not use the machine if you are not properly adjusted.
 - Do not use the machine if you are not properly warmed up.
 - Do not use the machine if you are not properly breathing.
 - Do not use the machine if you are not properly focused.
 - Do not use the machine if you are not properly motivated.
 - Do not use the machine if you are not properly determined.
 - Do not use the machine if you are not properly committed.
 - Do not use the machine if you are not properly dedicated.
 - Do not use the machine if you are not properly disciplined.
 - Do not use the machine if you are not properly consistent.
 - Do not use the machine if you are not properly persistent.
 - Do not use the machine if you are not properly resilient.
 - Do not use the machine if you are not properly adaptable.
 - Do not use the machine if you are not properly flexible.
 - Do not use the machine if you are not properly strong.
 - Do not use the machine if you are not properly healthy.
 - Do not use the machine if you are not properly fit.
 - Do not use the machine if you are not properly active.
 - Do not use the machine if you are not properly energetic.
 - Do not use the machine if you are not properly enthusiastic.
 - Do not use the machine if you are not properly passionate.
 - Do not use the machine if you are not properly driven.
 - Do not use the machine if you are not properly motivated.
 - Do not use the machine if you are not properly determined.
 - Do not use the machine if you are not properly committed.
 - Do not use the machine if you are not properly dedicated.
 - Do not use the machine if you are not properly disciplined.
 - Do not use the machine if you are not properly consistent.
 - Do not use the machine if you are not properly persistent.
 - Do not use the machine if you are not properly resilient.
 - Do not use the machine if you are not properly adaptable.
 - Do not use the machine if you are not properly flexible.
 - Do not use the machine if you are not properly strong.
 - Do not use the machine if you are not properly healthy.
 - Do not use the machine if you are not properly fit.
 - Do not use the machine if you are not properly active.
 - Do not use the machine if you are not properly energetic.
 - Do not use the machine if you are not properly enthusiastic.
 - Do not use the machine if you are not properly passionate.
 - Do not use the machine if you are not properly driven.
 TUFFSTUFF FITNESS INTERNATIONAL

101 **IMPORTANT**
 ADJUST Cable Tension Here BR00134

102 **IMPORTANT**
 CHECK CABLES Be sure cables run between the pulleys and working properly. BR00135

103 **IMPORTANT**
 For smooth performance, lubricate all gliding surfaces with silicone spray lubricant. BR00016

104 **IMPORTANT**
 For smooth performance, clean guide rods with Super Lube® spray lubricant and lubricate with Super Lube® (PTFE) grease. BR00016

106 **WEIGHT STACK**
 20 LBS 9.1 Kg
 30 LBS 13.6 Kg
 40 LBS 18.1 Kg
 50 LBS 22.7 Kg
 60 LBS 27.2 Kg
 70 LBS 31.8 Kg
 80 LBS 36.3 Kg
 90 LBS 40.8 Kg
 100 LBS 45.4 Kg
 110 LBS 49.9 Kg
 120 LBS 54.4 Kg
 130 LBS 59.0 Kg
 140 LBS 63.5 Kg
 150 LBS 68.0 Kg
 160 LBS 72.6 Kg
 170 LBS 77.1 Kg
 180 LBS 81.6 Kg
 190 LBS 86.2 Kg
 200 LBS 90.7 Kg

107

108 **WARNING**
 Keep body, hands and fingers clear of all moving parts. BR00136

109 **WARNING**
 Attention Users! Moving parts - BE AWARE of your body, hands and fingers when making the adjustment. BR00111

110 **WARNING**
 Anchor bolt here to fasten the machine to the floor. BR00029

110 **CAUTION**
 Adjust lever to 1/16" above the floor surface. BR00029

111

114 **WARNING**
 Keep body, hands and fingers clear of all moving parts. BR00136

115

SCHEDULE Replacement Parts

Recommended TuffStuff Parts (replace or as needed)	REPLACE	AS NEEDED
Upholstery	X	
Frame Rods	X	
Cables	X	
Rubber Grips		X
Nylon Handles		X
Pin Pins		X
Plastic Guides		X
Weight Selector Pin		X
Abdominal Strap		X
Adj. Release Handle		X
Black Caster Wheels		X
Buckle Seat/Belt		X
Buckle Seat/Belt		X
Labels (as needed)		X

Use only TuffStuff replacement parts when servicing. Failure to do so will void warranty on product and could result in personal injury.
 TuffStuff Fitness International
 13071 Norton Avenue
 China, CA 91710 BR00135

Carefully read ALL Danger, Warning & Caution labels posted on the machine

113

WARRANTY

COMMERCIAL*

TEN (10) YEARS:

- Frames, welds, cams and weight plates

FIVE (5) YEARS:

- Pivot bearings, pulleys, bushings, gas shocks and guide rods

ONE (1) YEAR:

- Belts, linear bearings and pull-pin components

ALL OTHER PARTS not mentioned, one year from the date of delivery to the original purchaser.

SIX (6) MONTHS:

- Upholstery, cables, finish and rubber grips

Not recommended for membership based or dues paying facilities.

All warranty periods begin to run from the date of delivery to the original purchaser. The obligation of TuffStuff under this warranty is limited to repairing or replacing warranted defective parts, as TuffStuff may elect, at TuffStuff's facility in China, California, without charge to the Purchaser for either parts or labor. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs to and from TuffStuff's facility in China. For a detailed copy of the warranty, please contact:

TuffStuff Fitness International
 China, CA 91710, USA
www.tuffstufffitness.com

8943181

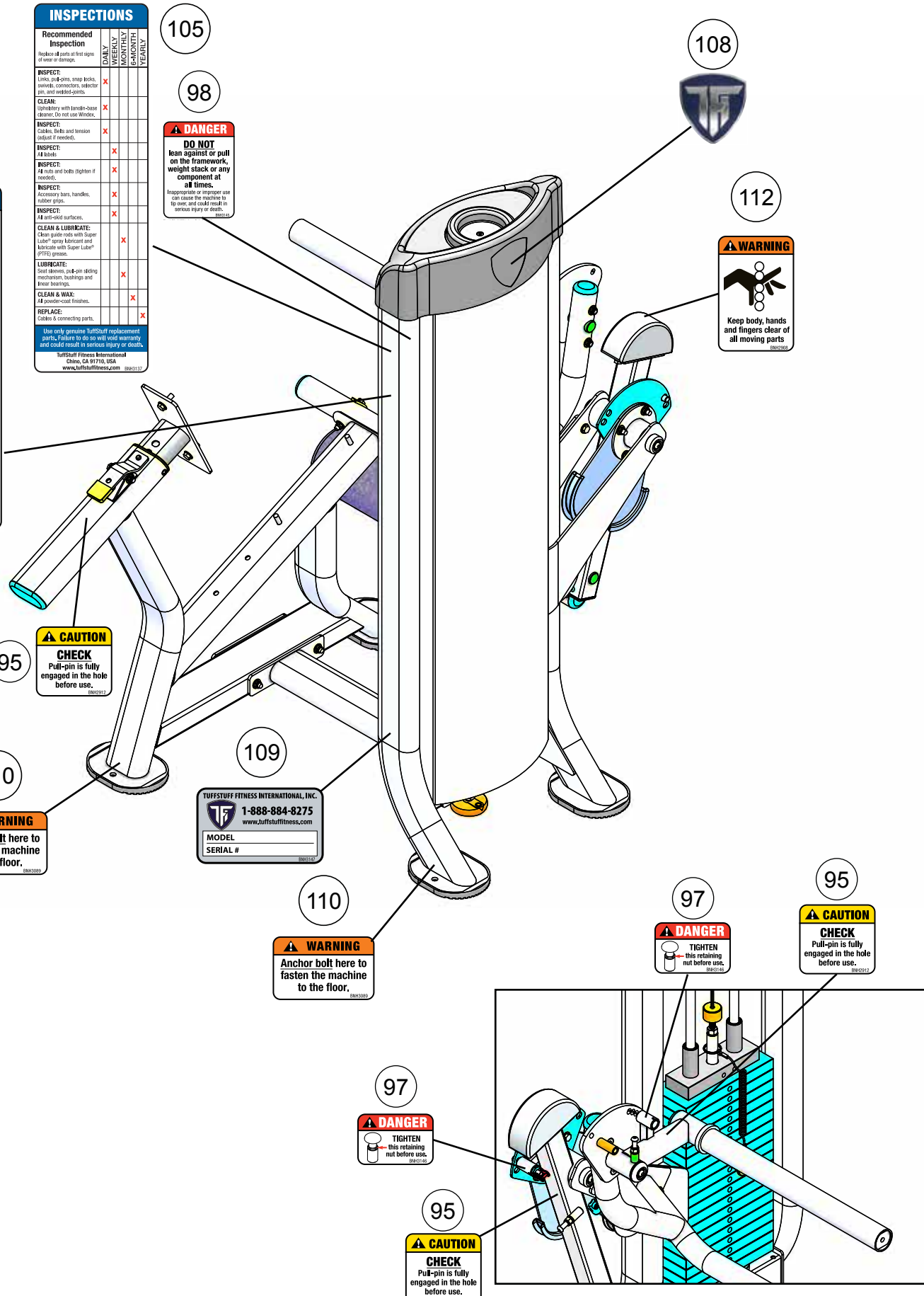
INSPECTIONS

Recommended Inspection	DAILY	WEEKLY	MONTHLY	QUARTERLY	YEARLY
INSPECT: Check all pins at first sign of wear or damage.					
INSPECT: Links, pull-pins, snap hooks, webbing connectors, selector pin, and webbing-points.		X			
CLEAN: Upholstery with Bonol-Base cleaner. Do not use Windex.		X			
INSPECT: Cables, belts and tension (adjust if needed).		X			
INSPECT: All bolts.		X			
INSPECT: All nuts and bolts (tighten if needed).		X			
INSPECT: Accessory bars, handles, rubber grips.		X			
INSPECT: All anti-skid surfaces.		X			
CLEAN & LUBRICATE: Clean guide rods with Super Lube® Spray Lubricant and lubricate with Super Lube® (PTFE) grease.			X		
LUBRICATE: Seat slides, pull-pin sliding mechanisms, bushings and linear bearings.			X		
CLEAN & WAX: All powder-coat finishes.				X	
REPLACE: Cables & connecting parts.					X

Use only genuine TuffStuff replacement parts. Failure to do so will void warranty and could result in serious injury or death.

TuffStuff Fitness International
 China, CA 91710, USA
www.tuffstufffitness.com

8943137



105

DANGER

DO NOT lean against or pull on the framework, weight stack or any component at all times.

Inappropriate or improper use can cause the machine to tip over, and could result in serious injury or death.

8943144

112

WARNING

Keep body, hands and fingers clear of all moving parts.

8943144

95

CAUTION

CHECK

Pull-pin is fully engaged in the hole before use.

8943144

TUFFSTUFF FITNESS INTERNATIONAL, INC.

1-888-884-8275

www.tuffstufffitness.com

MODEL _____

SERIAL # _____

8943144

110

WARNING

Anchor bolt here to fasten the machine to the floor.

8943189

110

WARNING

Anchor bolt here to fasten the machine to the floor.

8943189

97

DANGER

TIGHTEN this retaining nut before use.

8943144

95

CAUTION

CHECK

Pull-pin is fully engaged in the hole before use.

8943144

97

DANGER

TIGHTEN this retaining nut before use.

8943144

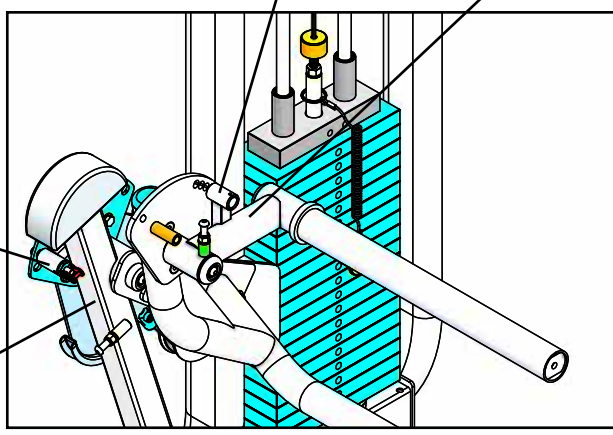
95

CAUTION

CHECK

Pull-pin is fully engaged in the hole before use.

8943144



Carefully read ALL Danger, Warning & Caution labels posted on the machine

113

WARRANTY

COMMERCIAL*

TEN (10) YEARS:

- Frames, welds, cams and weight plates

FIVE (5) YEARS:

- Pivot bearings, pulleys, bushings, gas shocks and guide rods

ONE (1) YEAR:

- Belts, linear bearings and pull-pin components

ALL OTHER PARTS not mentioned, one year from the date of delivery to the original purchaser.

SIX (6) MONTHS:

- Upholstery, cables, finish and rubber grips

* Not recommended for membership based or dues paying facilities.

The warranty set forth herein are conditioned upon proper storage, installation, use and maintenance.

All warranty periods begin to run from the date of delivery to the original purchaser. The obligation of TuffStuff under this warranty is limited to repairing or replacing warranted defective parts, as TuffStuff may elect, at TuffStuff's facility in Chino, California, without charge to the Purchaser for either parts or labor. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs to and from TuffStuff's facility in Chino. For a detailed copy of the warranty, please contact:

TuffStuff Fitness International
Chino, CA 91710, USA
www.tuffstufffitness.com

BNH3181

107

SCHEDULE

Replacement Parts

Recommended TuffStuff Parts (replace or as needed)	9-MONTH	12-MONTH	15-MONTH	18-MONTH
Upholstery	X			
Foam Rolls	X			
Cables		X		
Rubber Grips		X		
Nylon Handles			X	
Pull-Pins			X	
Plastic Guides			X	
Weight Selector Pin			X	
Abdominal Strap			X	
Adj. Release Handle				X
Black Caster Wheels				X
Buckle Seat/Belt				X
Labels (as needed)				

Use only TuffStuff replacement parts when servicing. Failure to do so will void warranty on product and could result in personal injury.

TuffStuff Fitness International
13971 Norton Avenue
Chino, CA 91710

BNH3135

101

IMPORTANT

ADJUST

Cable Tension Here

BNH2924

105

INSPECTIONS

Recommended Inspection

Replace all parts at first signs of wear or damage.

	DAILY	WEEKLY	MONTHLY	6-MONTH	YEARLY
INSPECT: Links, pull-pins, snap locks, swivels, connectors, selector pin, and welded-joints.	X				
CLEAN: Upholstery with lanolin-base cleaner. Do not use Windex.	X				
INSPECT: Cables, Belts and tension (adjust if needed).	X				
INSPECT: All labels		X			
INSPECT: All nuts and bolts (tighten if needed).		X			
INSPECT: Accessory bars, handles, rubber grips.		X			
INSPECT: All anti-skid surfaces.		X			
CLEAN & LUBRICATE: Clean guide rods with Super Lube® spray lubricant and lubricate with Super Lube® (PTFE) grease.			X		
LUBRICATE: Seat sleeves, pull-pin sliding mechanism, bushings and linear bearings.			X		
CLEAN & WAX: All powder-coat finishes.			X		
REPLACE: Cables & connecting parts.					X

Use only genuine TuffStuff replacement parts. Failure to do so will void warranty and could result in serious injury or death.

TuffStuff Fitness International
Chino, CA 91710, USA
www.tuffstufffitness.com

BNH3137

115

WARNING

Serious injury or death can occur if these rules and precautions are not observed:

1. **Read and Understand** Owner's Manual and all DANGER, WARNING and CAUTION labels before using this equipment. If you still need help, seek assistance from floor personnel.
2. Obtain a **medical exam** before beginning any exercise program.
3. **Stop exercising** if you feel faint or dizzy. Consult a physician if you are experiencing pain.
4. **Inspect equipment** prior to use for wear and tear, loose fittings, worn or frayed cables/belts and frame welds. Do not use if it appears damaged or inoperable.
5. **Do not attempt to fix** or free any jammed parts by yourself. Seek assistance from floor personnel.
6. **Use this equipment only for the intended use** and for exercise(s) shown in the exercise label.
7. Keep body, clothing and hair **clear from all moving parts**.
8. **Children must not be allowed** near this machine. Teenager must be supervised.
9. **Make sure the selector pin** is completely inserted. Use only the selector pin provided by the manufacturer. If difficulty inserting the pin, seek assistance from floor personnel.
10. **Never pin the weights in an elevated position.** Do not use the machine if found in this condition. Inform floor personnel immediately.
11. **Do not modify selectorized weight stack** with any add-on incremental weights or dumbbells, except those with standard factory installed.
12. **Do not remove labels** affixed to the machine. Replace if damaged.

TuffStuff Fitness International
Chino, CA 91710, USA

BNH3134

99

DANGER

Use this equipment **ONLY** for its intended purpose.

If you are unfamiliar with the equipment or procedure, seek assistance from floor personnel.

Failure to comply could result in serious injury or death.

BNH3088

98

DANGER

DO NOT lean against or pull on the framework, weight stack or any component at all times.

Inappropriate or improper use can cause the machine to tip over, and could result in serious injury or death.

BNH3145

102

IMPORTANT

CHECK CABLES
Be sure cables run between the pulleys and working properly.

BNH3113

103

IMPORTANT

For smooth performance, lubricate all gliding surfaces with silicone spray lubricant.

BNH2916

95

CAUTION

CHECK
Pull-pin is fully engaged in the hole before use.

BNH2912

97

DANGER

TIGHTEN
this retaining nut before use.

BNH3146

104

IMPORTANT

For smooth performance, clean guide rods with Super Lube® spray lubricant and lubricate with Super Lube® (PTFE) grease.

BNH2925

109

TUFFSTUFF FITNESS INTERNATIONAL, INC.



1-888-884-8275

www.tuffstufffitness.com

MODEL

SERIAL #

BNH3147

94



CAUTION

Adjust leveler to 1/16" above the floor surface.

BNH2967

Carefully read ALL Danger, Warning & Caution labels posted on the machine

96



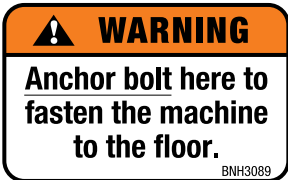
114



112



110



111



100

Leg Extension/Curl

- Select appropriate weight resistance for your present fitness level.
- LEG EXTENSION:**
 - Adjust back support so that your knees are positioned comfortably over the edge of the seat pad.
 - Grasp the handles, position ankles against footroll and slowly extend legs upward to full extension.
- LEG CURL:**
 - Adjust back support so that your feet are resting over the footroll. Engage the thigh hold-down pad for firm support.
 - Grasp the handles for support, slowly curl feet downward as far as possible.
 - Return weight under control to starting position and repeat as desired.

Safety Tips

- Read all caution and warning labels posted on the machine. Seek assistance from staff if unfamiliar with the machine or its use.
- It is important to know your own physical condition before beginning any type of exercise program.
- Always choose a light resistance when using a machine the first time.
- Train at a controlled rate of speed.
- Never hold your breath—staying during least rest—inhaling at maximum resistance.
- Warm-up with light cardio exercises, stretching or all-round.

WARNING
If the machine appears to be damaged or inoperable, DO NOT use. Inform floor personnel immediately.

TUFFSTUFF FITNESS INTERNATIONAL

106

TOP PLATE 10 lbs.	TOP PLATE 4.5 kgs.
20 lbs.	9.1 kgs.
30 lbs.	13.6 kgs.
40 lbs.	18.1 kgs.
50 lbs.	22.7 kgs.
60 lbs.	27.2 kgs.
70 lbs.	31.8 kgs.
80 lbs.	36.3 kgs.
90 lbs.	40.8 kgs.
100 lbs.	45.4 kgs.
110 lbs.	49.9 kgs.
120 lbs.	54.4 kgs.
130 lbs.	59.0 kgs.
140 lbs.	63.5 kgs.
150 lbs.	68.0 kgs.
160 lbs.	72.6 kgs.
170 lbs.	77.1 kgs.
180 lbs.	81.6 kgs.
190 lbs.	86.2 kgs.
200 lbs.	90.7 kgs.

108



118

BE ALERT!

THE FITNESS EQUIPMENT IN THIS FACILITY PRESENTS HAZARDS WHICH, IF NOT AVOIDED, COULD CAUSE SERIOUS INJURY OR DEATH.

Prior to using the equipment, READ the warning labels and instruction placards affixed to each machine.

If you are unsure on how to use a machine, seek the assistance of our floor personnel. We will be happy to instruct you on how to use the equipment properly.

Immediately report any piece of equipment that is not functioning properly to our floor personnel so that it may be evaluated and service promptly.

DO NOT ATTEMPT to use or fix any piece of equipment that is not functioning properly.

ASTM F1749-96 TUFFSTUFF FITNESS INTERNATIONAL, CHINO, CA 91710 BNH3138

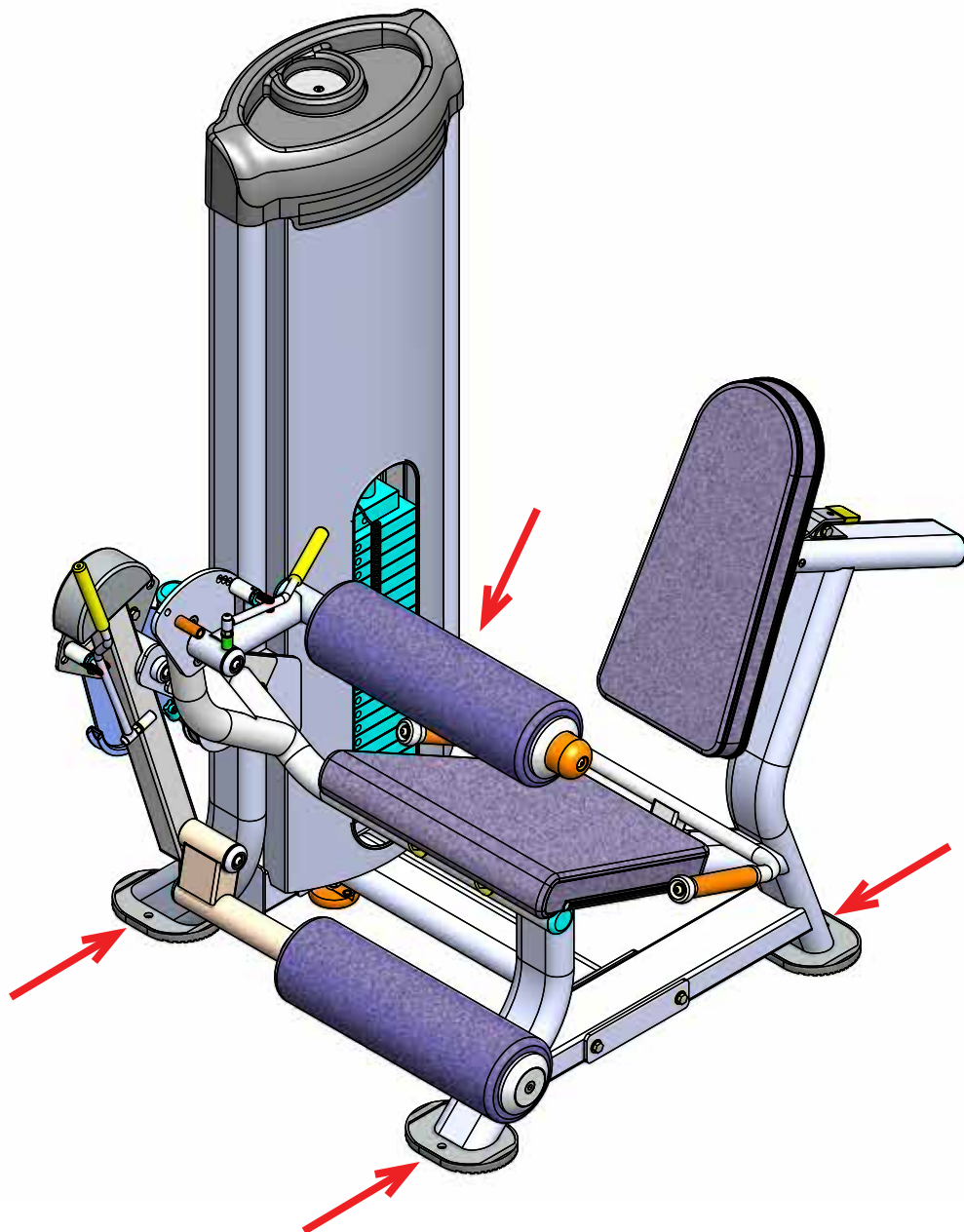
It is extremely important that the **Facility Sign** shown to the left be installed in plain view of the unit.

You should have received it along with this Owner's Manual. If you did not receive this Facility Sign with your order, you can obtain one at no cost to you from TuffStuff Fitness by contacting our service department at:

1 (888) 884-8275
 service@tuffstuff.net
 service1@tuffstuff.net

Anchoring Unit

Holes on frame are provided for anchoring the unit to the floor. See anchoring hole location below.



⚠ WARNING
Anchor bolt here to
fasten the machine
to the floor.
BNH3089

Important Safety Instructions



It is the responsibility of the facility owner and/or owner of the equipment to review the Owner's Manual with their facility personnel and understand all Danger, Warning and Caution labels affixed on the machine. It is the responsibility of the floor personnel to instruct users on proper operation of the equipment and review all danger, warning and caution labels.

⚠ WARNING SERIOUS INJURY OR DEATH CAN OCCUR IF THESE SAFETY PRECAUTIONS ARE NOT OBSERVED:

1. Obtain a medical exam before beginning any exercise program.
2. Read and understand Owner's Manual and all **Danger, Warning and Caution** labels before using this equipment. If you still need help, seek assistance from floor personnel.
3. **Inspect the equipment** before each use for wear and tear, loose fittings, worn or frayed cables and frame welds. **DO NOT USE** if it appears to be inoperable or damaged.
4. Stop exercising if you feel faint or dizzy. Consult a physician if you are experiencing pain.
5. **Use this equipment only for the intended use.**
6. Keep body, clothing and hair clear from all moving parts. Do not attempt to free any jammed parts by yourself.
7. Always warm-up before and cool-down after weight training. Warm-up for 10-15 minutes with stretching and cardiovascular exercises. Cool-down should include light stretching exercises for 5-15 minutes.
8. Never hold your breath – will limit the flow of oxygen to your brain and may cause dizziness. The most often used breathing pattern is inhaling during least resistance and exhaling during maximum resistance.
9. Do not use accessories or accessory attachments that are not recommended by TFI.
10. Make sure selector pin is completely inserted. Use only the selector pin provided by the manufacturer.
11. Never pin the weights in an elevated position. Do not use the machine if found in this condition.
5. Provide an adequate safety perimeter between the machine, walls and other equipment to ensure that the facility has proper clearance for usage and training.
6. Post and disclose all safety, rules and regulations on a bulletin board easily accessible to users.
7. Perform regular maintenance (see Inspection Label). Pay special attention to areas most susceptible to wear and tear, including but not limited to cables, pulleys and rubber grips.
8. **Do not** lean against or pull on the framework, weight stack or any component at all times.
9. **Children must not** be allowed near the equipment. Teenager must be supervised.
10. Replace immediately all parts at first sign of wear or damage. If unable to replace worn or damaged components/parts, remove machine from service until the repair is made.
11. Use only genuine TuffStuff replacement parts. Failure to do so will void warranty and could result in serious injury or death to the users.
12. **Do not remove** any decals affixed to the machine. Replace if damaged.
13. **Do not alter or modify** the original manufacturer's weight stack with any add-on incremental weights, weight plates or dumbbells except those with standard factory installed option.
14. Maintain a service contract with a TFI Authorized Dealer or a Professional Service Company approved by TFI. Keep a service log of all maintenance and repair activities. **NOTICE:** It is the sole responsibility of the owner or facility operator to ensure that regular maintenance is performed.

Facility Safety Guidelines and Practices

1. Read and understand the Owner's Manual before assembling, servicing or using the equipment.
2. Equipment to be installed by TFI Authorized Dealer or Professional Service Company approved by TFI.
3. Make sure each machine is set up and operated on a solid level surface. Do not install equipment on an uneven surface.
4. **Anchoring of equipment must be completed** at time of installation and inspected prior to use. Failure to anchor the machine to the floor could cause the machine to tip or fall over due to incorrect usage and misuse, and could result in serious injury or death.



DANGER: indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING: indicates a potentially hazardous situation which, if not avoided, will result in death or serious injury.



CAUTION: indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

Registration, Service & Assembly



Thank you for purchasing the CG-9514 Leg Extension/Curl. This machine is part of the TuffStuff line of quality strength training equipment. To maximize your use of the equipment, please study the Owner's Manual thoroughly.

Registration

To avoid unnecessary delays on warranty parts and to insure that a permanent record of your purchase is on file with our company, be sure to register online at <http://www.tuffstufffitness.com> or mail to address shown below within 10 days of purchase.

Obtaining Service

Please use this Owner's Manual as your guide to all parts included in your shipment. When ordering parts, you must specify the part number and description from this owner's manual. **Use only genuine TuffStuff replacement parts when servicing the equipment.** Failure to do so will void warranty and could result in serious injury or death.

For information about product operation or service:

Phone: 909-629-1600 Toll Free 888-884-8275
Fax: 909-629-4967
E-mail: service@tuffstuff.net or service1@tuffstuff.net
Hours: M-F 8:00 – 4:30 PST
Or write to: TuffStuff Fitness International, Inc.
Customer Service
13971 Norton Avenue, Chino, CA 91710

Retain this Owner's Manual for future reference when ordering service or parts. To assist you better, please be prepared to provide the following information:

1. Model Number
2. Place of Purchase
3. Serial Number
4. Part # and Description

Required Tools

The basic tools that you will need to assemble the CG-9514 but are not limited to:

- 3/4", 9/16", 1/2" combination wrenches
- Adjustable wrench
- Ratchet wrench with 3/4", 9/16", 1/2" sockets
- Rubber mallet, measuring tape & utility knife
- Super Lube® spray lubricant and grease
- Windex or household glass cleaner

Assembly Requirements

Follow these installation requirements when assembling the CG-9514. Use the overhead view on the Content Page to layout your floor plan before assembling.

Set up the CG-9514 on a clean, solid, flat surface. A smooth, flat surface under the machine helps keep it level.

Allow ample space around the machine for safe unrestricted use and easier access.

Insert all bolts in the same direction. For aesthetic appearance, insert all bolts in the same direction unless specified (in text or illustration) to do otherwise.

Leave room for adjustments. Do not fully tighten fasteners until instructed in the assembly steps to do so (to prevent any difficulty with alignment of parts during the assembly process). When not instructed, tighten fasteners such as bolts, nuts and screws so the unit is stable, but leave room for adjustments.

Assembly Tips

Read all "Notes" on each page before beginning each step.

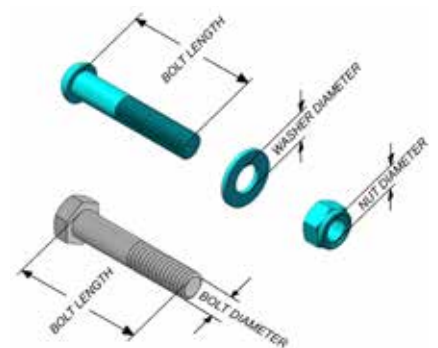
While you may be able to assemble the CG-9514 using the illustrations only, IMPORTANT safety notes and other tips are included in the text.

Some pieces may have extra holes that you will not use. Use only those holes indicated in the instructions and illustration.

NOTE: With so many assembled parts, proper alignment and adjustment is critical. While tightening the nuts and bolts, be sure to leave room for final adjustments.

CAUTION: Obtain assistance from TFI if you have difficulty assembling the CG-9514. Please do not attempt to complete the assembly as this could result in equipment failure and serious injuries to the users.

Symbols & Description



Loosely Tighten

70%

Fully Tighten

100%

Loosely Tighten

Loosely tighten all hardware in this step. DO NOT Fully Tighten. Some component(s) may need pre-assembly and or alignment during the assembly process.

Fully Tighten

Wrench tighten all hardware in this step.

Inspection/Maintenance



Perform regular maintenance (see Inspection Label). Pay special attention to areas most susceptible to wear and tear, including but not limited to cables, pulleys and rubber grip. TFI recommends you maintain a service contract with a TFI Authorized Dealer or a Professional Service Company approved by TFI. Keep a service log of all maintenance and repair activities. Extra copies can be downloaded from our website www.tuffstufffitness.com

INSPECTIONS					
Recommended Inspection Replace all parts at first signs of wear or damage.	DAILY	WEEKLY	MONTHLY	6-MONTH	YEARLY
INSPECT: Links, pull-pins, snap locks, swivels, connectors, selector pin, and welded-joints.	X				
CLEAN: Upholstery with lanolin-base cleaner. Do not use Windex.	X				
INSPECT: Cables, Belts and tension (adjust if needed).	X				
INSPECT: All labels		X			
INSPECT: All nuts and bolts (tighten if needed).		X			
INSPECT: Accessory bars, handles, rubber grips.		X			
INSPECT: All anti-skid surfaces.		X			
CLEAN & LUBRICATE: Clean guide rods with Super Lube® spray lubricant and lubricate with Super Lube® (PTFE) grease.			X		
LUBRICATE: Seat sleeves, pull-pin sliding mechanism, bushings and linear bearings.			X		
CLEAN & WAX: All powder-coat finishes.				X	
REPLACE: Cables & connecting parts.					X

Use only genuine TuffStuff replacement parts. Failure to do so will void warranty and could result in serious injury or death.

TuffStuff Fitness International
Chino, CA 91710, USA
www.tuffstufffitness.com BNH3137

INSPECTION / MAINTENANCE RECORDS			
DATE	REPLACEMENT	REPAIRS	INSPECTED BY

WARRANTY REPAIRS			
DATE	REPLACEMENT	REPAIRS	INSPECTED BY



WARNING:

THE FOLLOWING CONDITIONS MAY INDICATE A WORN CABLE. REPLACE IMMEDIATELY.



"NECKING", STRETCHED CABLE COVERING



A CRACK IN THE CABLE COVER



A TEAR IN THE CABLE COVER



A BREAK ON THE CABLE



CABLE END SLIPPING OUT

IMPORTANT NOTE:

DAMAGED OR WORN CABLE (AS SHOWN ABOVE) MAY DAMAGE THE PULLEY(S). YOU MUST INSPECT THE PULLEYS AT THIS TIME FOR WEAR AND TEAR. REPLACE IF NEEDED.

Step 1

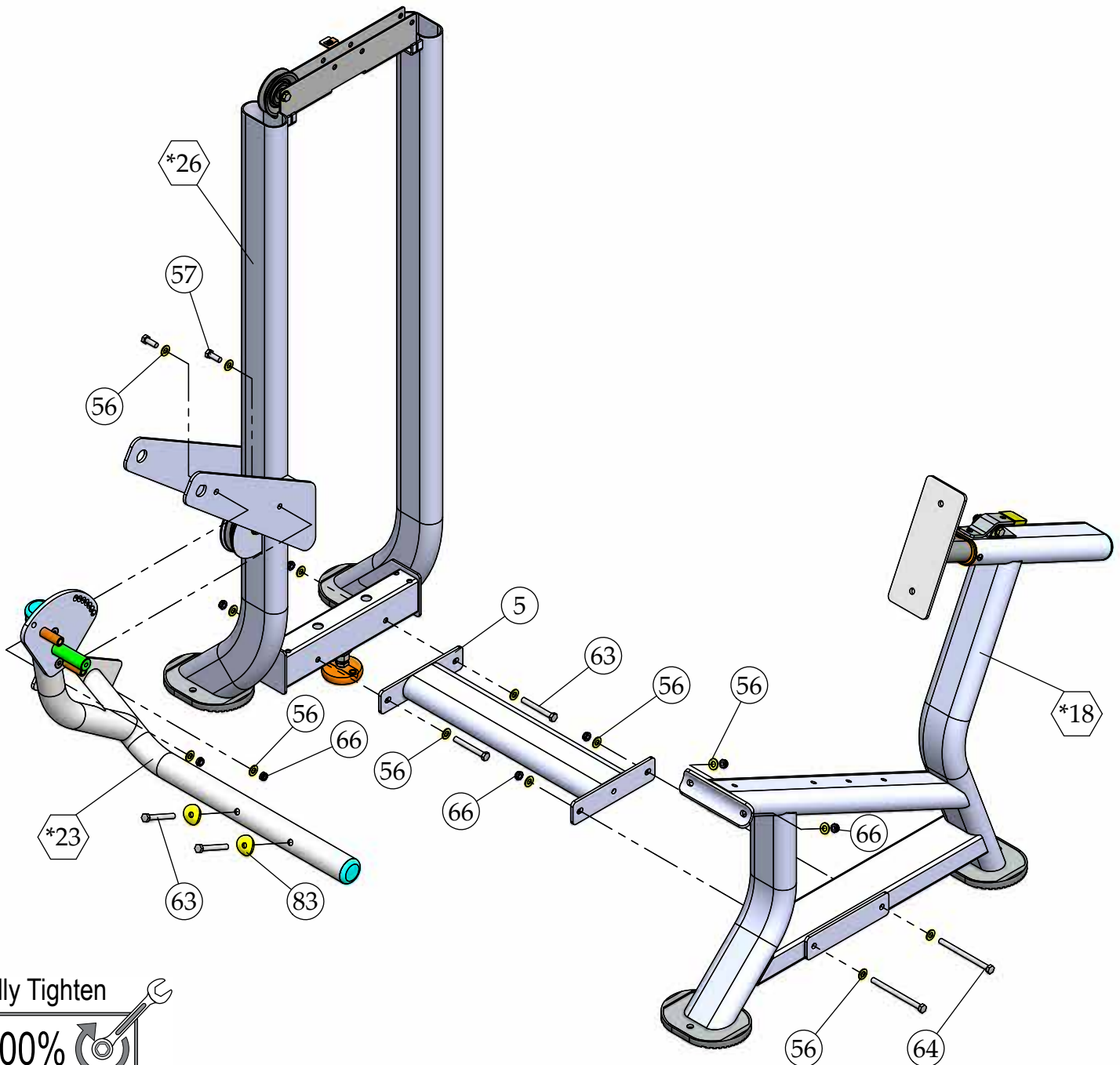


Step 1 Assembly List

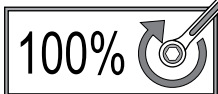
Item #	Description	Qty.
5	BOTTOM CROSS BRACE	1
*18	SEAT FRAME	1
*23	TOP CROSS BRACE	1
*26	WEIGHT STACK FRAME	1
56	FLAT WASHER SAE Z/P 3/8"	14
57	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1	2
63	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3	4
64	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 5	2
66	NYLON INSERT THIN PATTERN LOCK NUT Z/P 3/8-16	8
83	U-SHAPE WASHER 3/8 ID X 1 1/2 OD X 3/16 THICK	2

NOTE:

1. It is strongly recommended that 2 people participate in the assembly of this unit.
2. Be sure to hold the weight stack frame perpendicular to floor before tightening the screws.



Fully Tighten



Fully Tighten

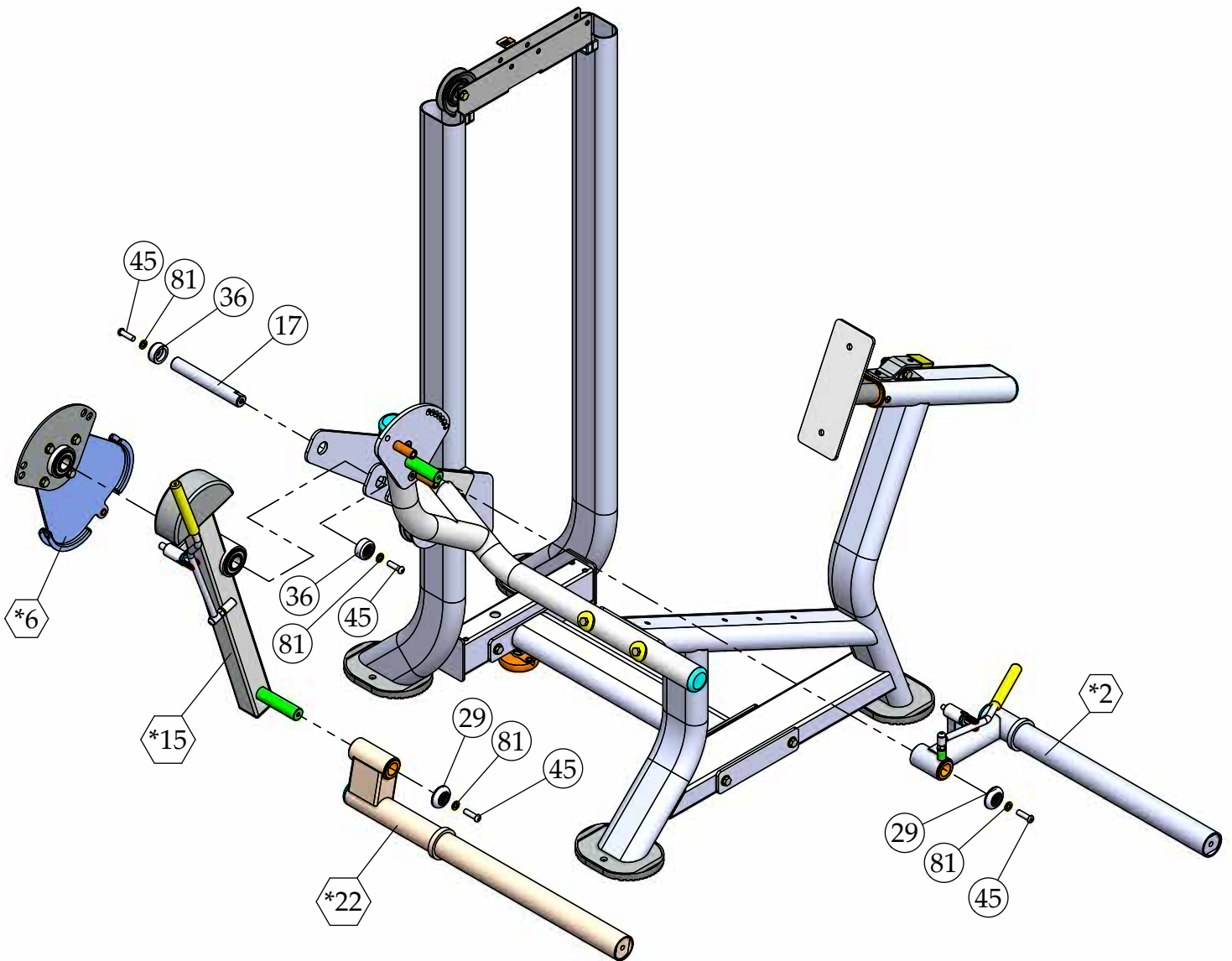
Wrench tighten all hardware in this step.

Step 2

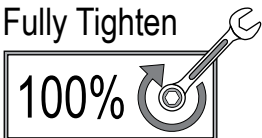


Step 2 Assembly List

Item #	Description	Qty.
*2	ADJUSTABLE LEG HOLDER	1
*6	CAM	1
*15	PIVOT ARM	1
17	PIVOT AXLE 1 RD X 7	1
*22	SWIVEL FOAM ROLL TUBE	1
29	ALUMINUM ROUND AXLE SMALL END CAP, 1 3/4	2
36	ALUMINUM ROUND AXLE END CAP, 1 3/4	2
45	BUTTON HEAD SOCKET CAP SCREW GR-8 Z/P 3/8-16 X 1 1/4	4
81	SPLIT LOCK WASHER Z/P 3/8"	4



Fully Tighten



Fully Tighten

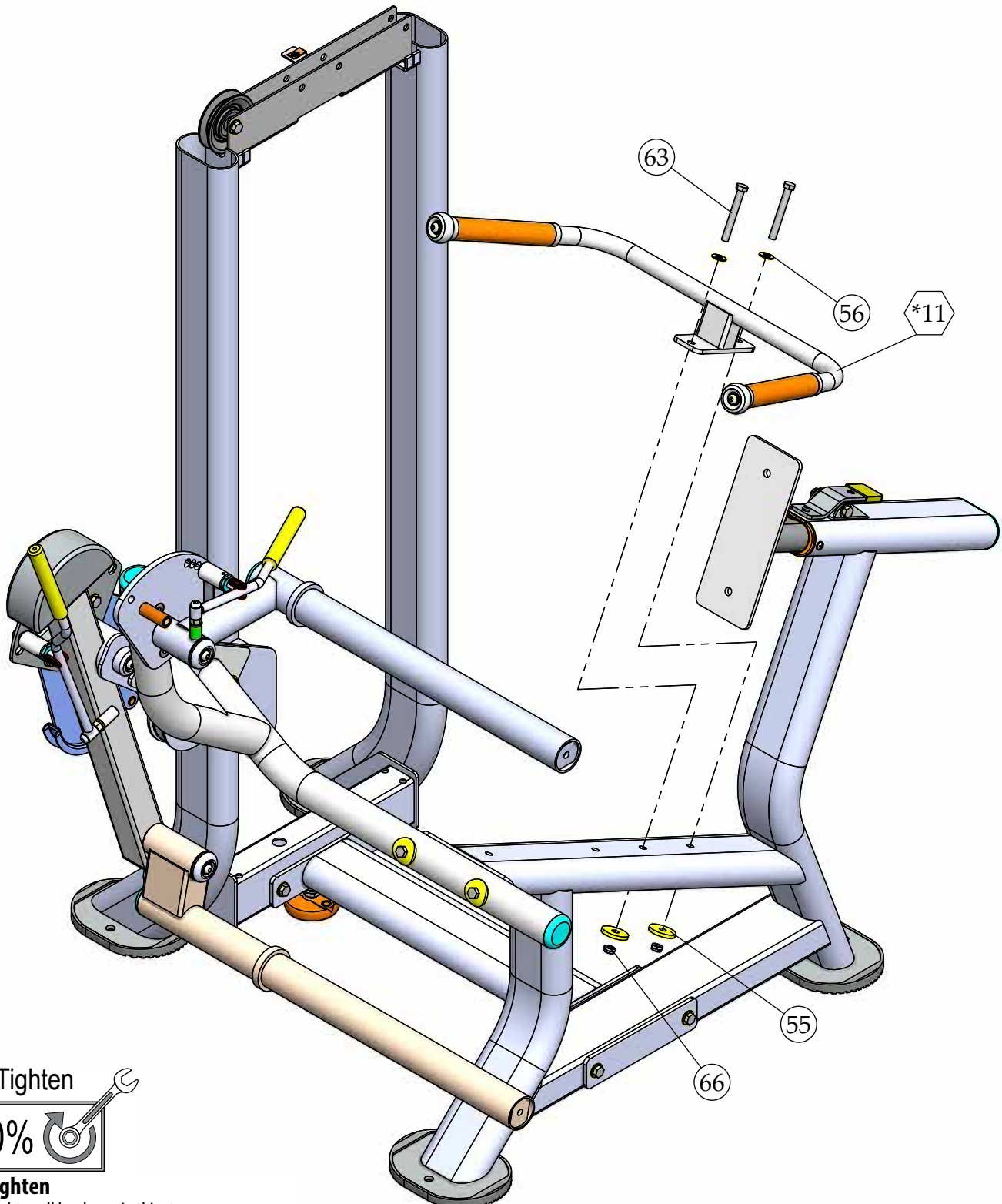
Wrench tighten all hardware in this step.

Step 3

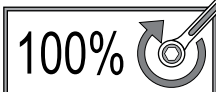


Step 3 Assembly List

Item #	Description	Qty.
*11	HANDLES	1
55	FLAT WASHER 3/8 ID X 1 1/2 OD X 3/16 THICK	2
56	FLAT WASHER SAE Z/P 3/8"	2
63	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3	2
66	NYLON INSERT THIN PATTERN LOCK NUT Z/P 3/8-16	2



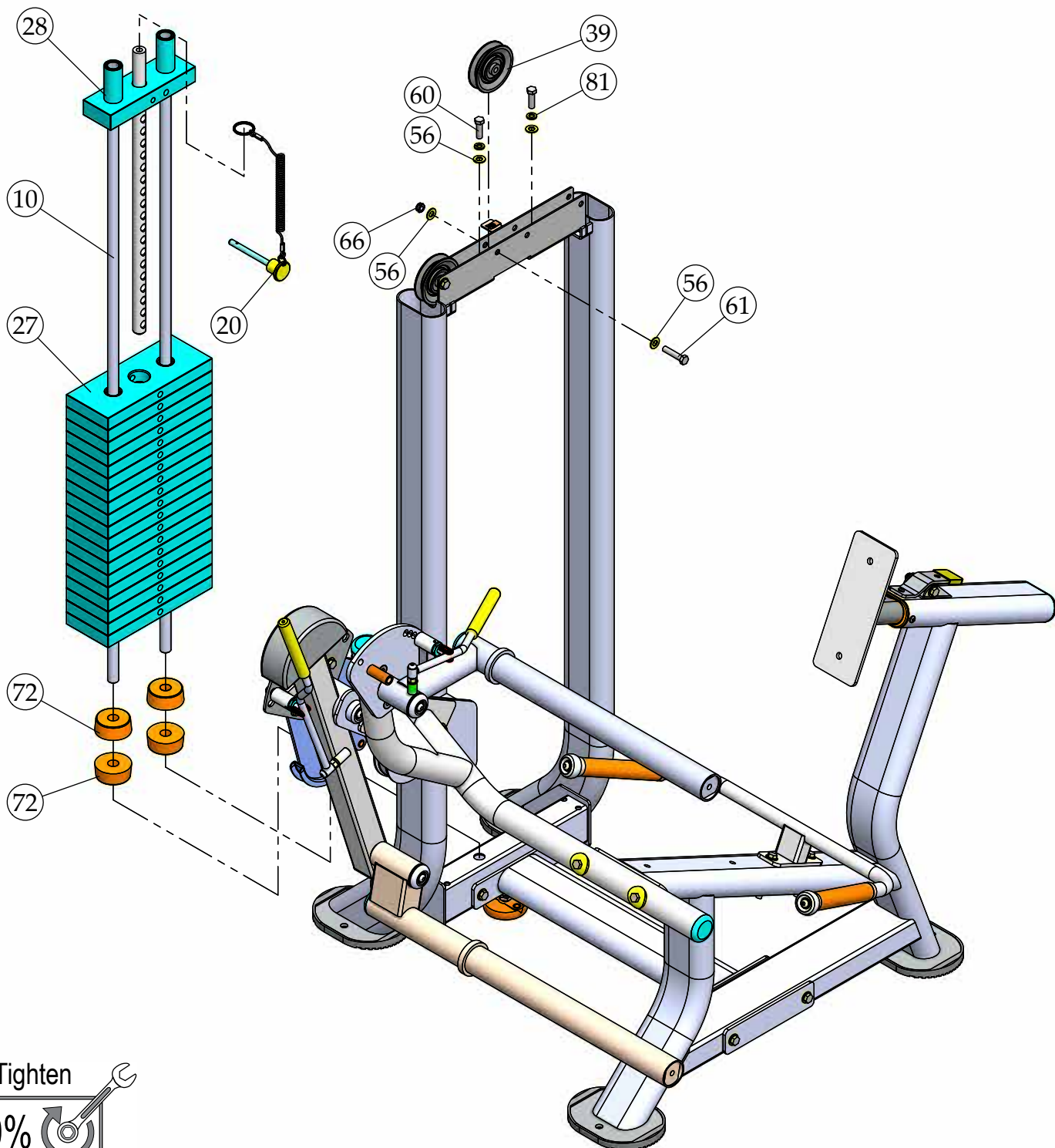
Fully Tighten



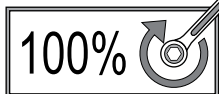
Fully Tighten

Wrench tighten all hardware in this step.

Step 4



Fully Tighten



Fully Tighten

Wrench tighten all hardware in this step.

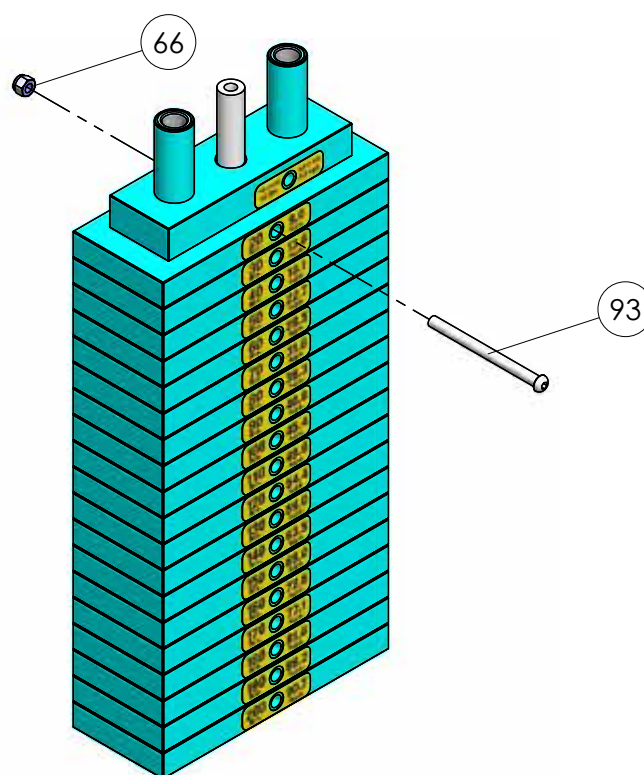
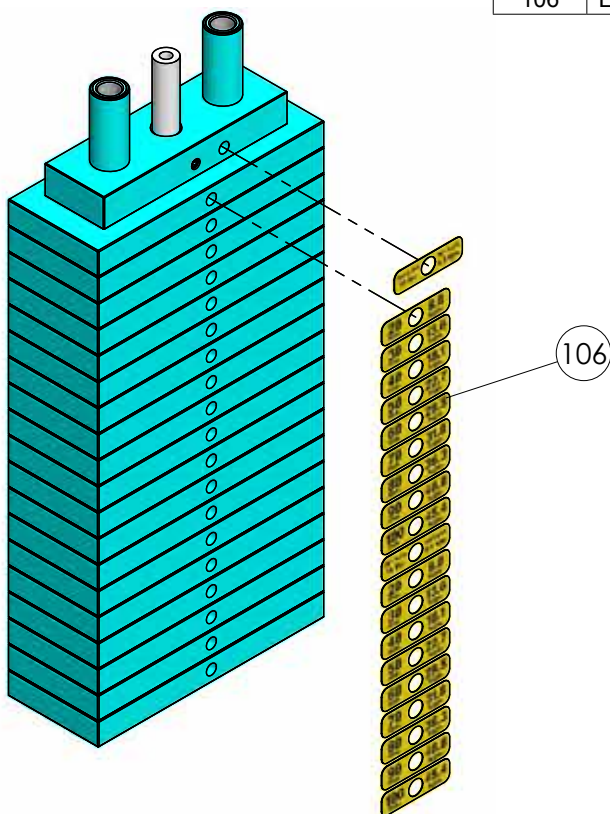


NOTE:

1. TOP PLATE LABEL GOES ON HOLE OFF CENTER AS SHOWN. LABEL WILL COVER HOLE ON CENTER.

Step 4 Assembly List

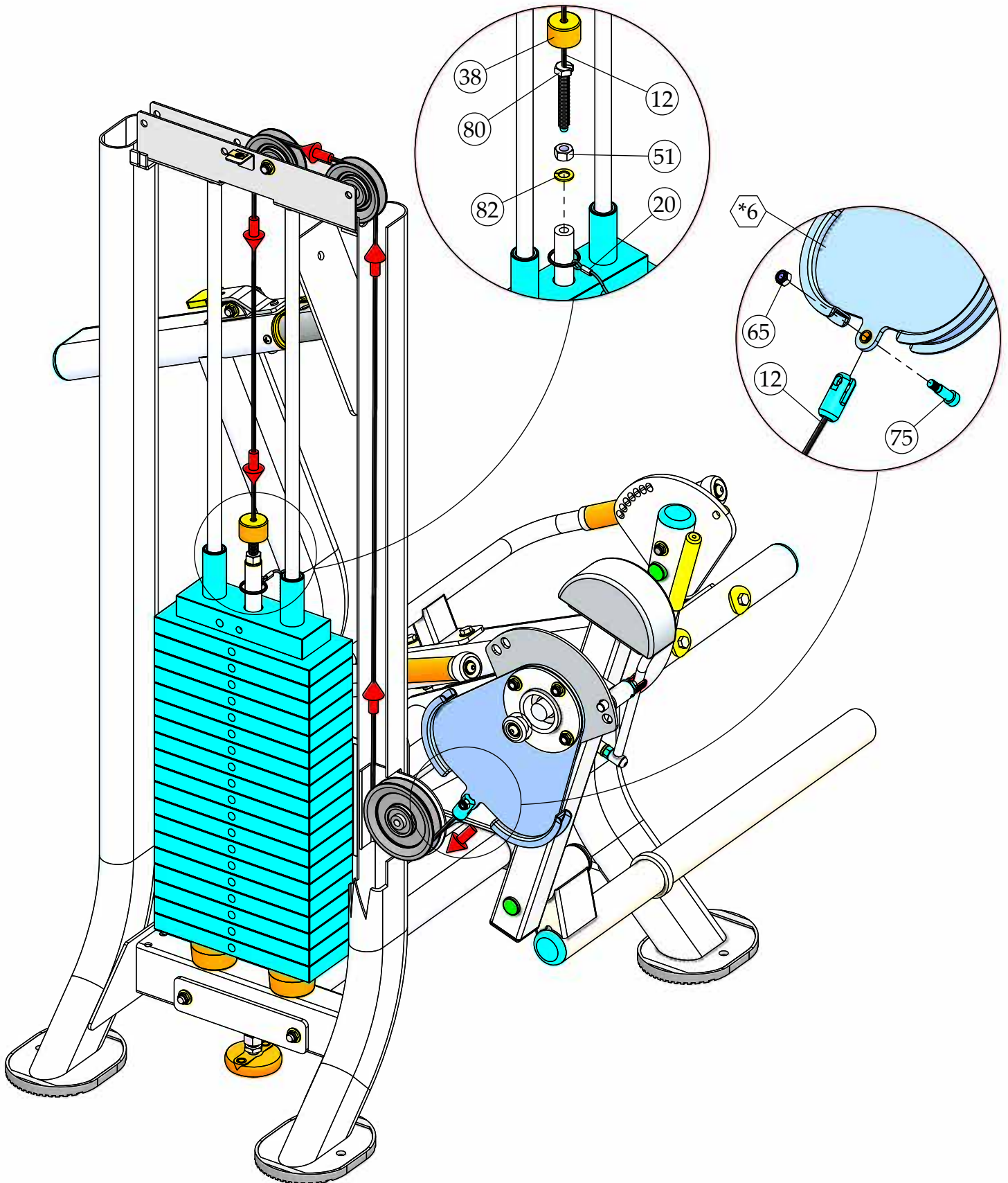
Item #	Description	Qty.
10	GUIDE ROD 3/4 RD X 50 3/8	2
20	SELECTOR PIN W/COIL 3/8 X 4 GOLD KNOB	1
27	10 LB STEEL WEIGHT PLATE BLACK 4 X 10 (EA)	19
28	10 LB TOP PLATE W/ADJ SLTR BAR 19 BLK WTS ASM	1
39	BLACK NYLON PULLEY 3/8 X 1 X 3 1/2 (P-35375-H)	1
56	FLAT WASHER SAE Z/P 3/8"	4
60	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1 1/4	2
61	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1 3/4	1
66	NYLON INSERT THIN PATTERN LOCK NUT Z/P 3/8-16	2
72	RUBBER DONUT 3/4 X 2 1/2	4
81	SPLIT LOCK WASHER Z/P 3/8"	2
93	BUTTON HEAD SOCKET CAP SCREW GR-8 Z/P 3/8-16 X 4 3/4	1
106	LABEL-NUMBERS 10-200 Lbs./KGS 7/8 X 3 YELLOW	1



Weight stack label and lubrication instructions

1. Wipe front surface of weight stack with rubbing alcohol and wipe dry.
2. Peel off back sheet (adhesive side) from label (#106) and make sure that the label remains attached to the application tape.
3. Line up left edge of label sheet with outside edge of weight holes.
4. Line up the first label to hole on top plate.
5. Make sure label is straight and slowly press into place.
6. Gently remove application tape and rub each label firmly against the weight stack.
7. Allow labels to stand for 2 days to allow adhesive to cure fully.
8. Open the lube package provided and apply a thin film of lubricant around the first 3 inches of the guide rods above the top plate.
9. After the cables are installed, do a set of reps to spread the lubricant thoroughly.

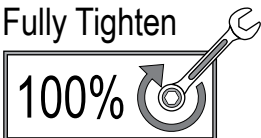
Step 5 Cable Routing



Step 5 Assembly List

Item #	Description	Qty.
*6	CAM	1
12	LEG EXTENSION/CURL CABLE	1
20	SELECTOR PIN W/COIL 3/8 X 4 GOLD KNOB	1
38	BLACK NYLON BUMPER	1
51	FINISHED HEX NUT Z/P 1/2-13	1
65	NYLON INSERT LOCK NUT Z/P 5/16-18	1
75	SHOULDER BOLT Z/P 3/8 X 3/4	1
80	SPLIT BOLT GR-8 Z/P 1/2-13 X 3 1/2 (RND CUT)	1
82	SPLIT LOCK WASHER Z/P 1/2"	1

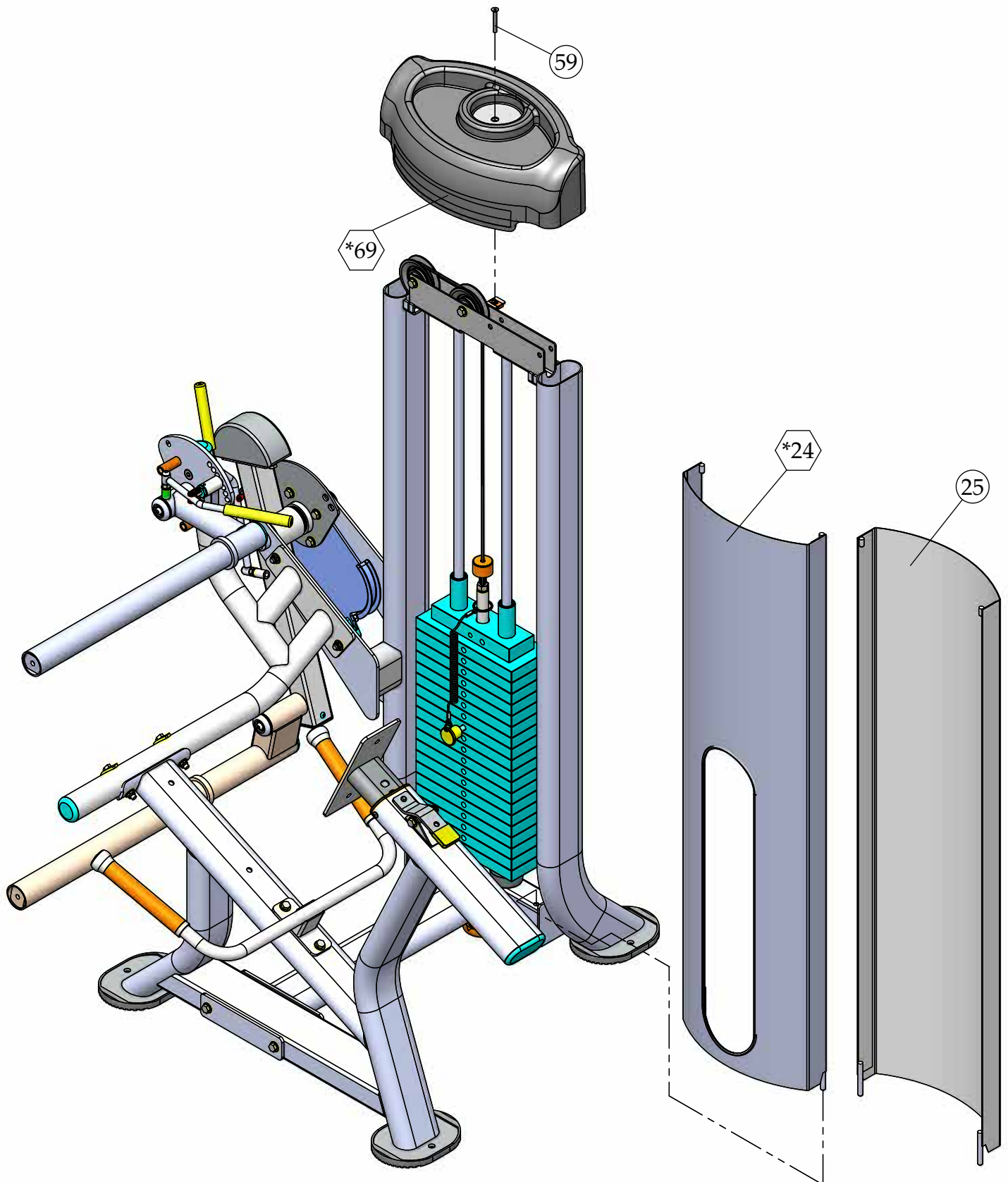
Fully Tighten



Fully Tighten

Wrench tighten all hardware in this step.

Step 6

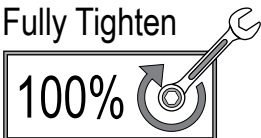




Step 6 Assembly List

Item #	Description	Qty.
*24	WEIGHT SHIELD FRONT	1
25	WEIGHT SHIELD REAR	1
59	FLAT HEAD SOCKET CAP SCREW Z/P M6-1.0 X 50	1
*69	PLASTIC SHROUD LID	1

Fully Tighten



Fully Tighten

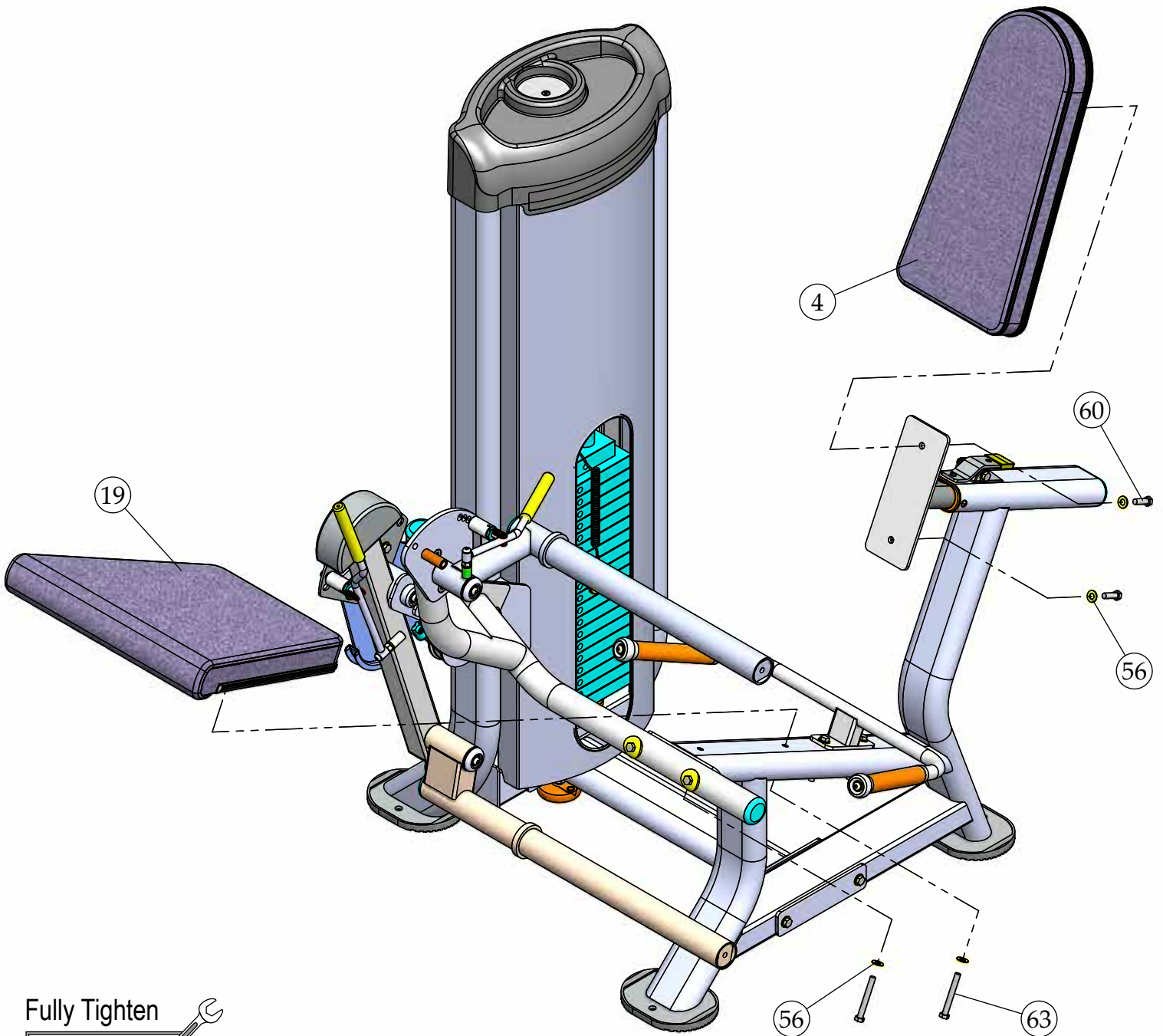
Wrench tighten all hardware in this step.

Step 7

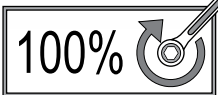


Step 7 Assembly List

Item #	Description	Qty.
4	BACK PAD	1
19	SEAT PAD	1
56	FLAT WASHER SAE Z/P 3/8"	4
60	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1 1/4	2
63	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3	2



Fully Tighten



Fully Tighten

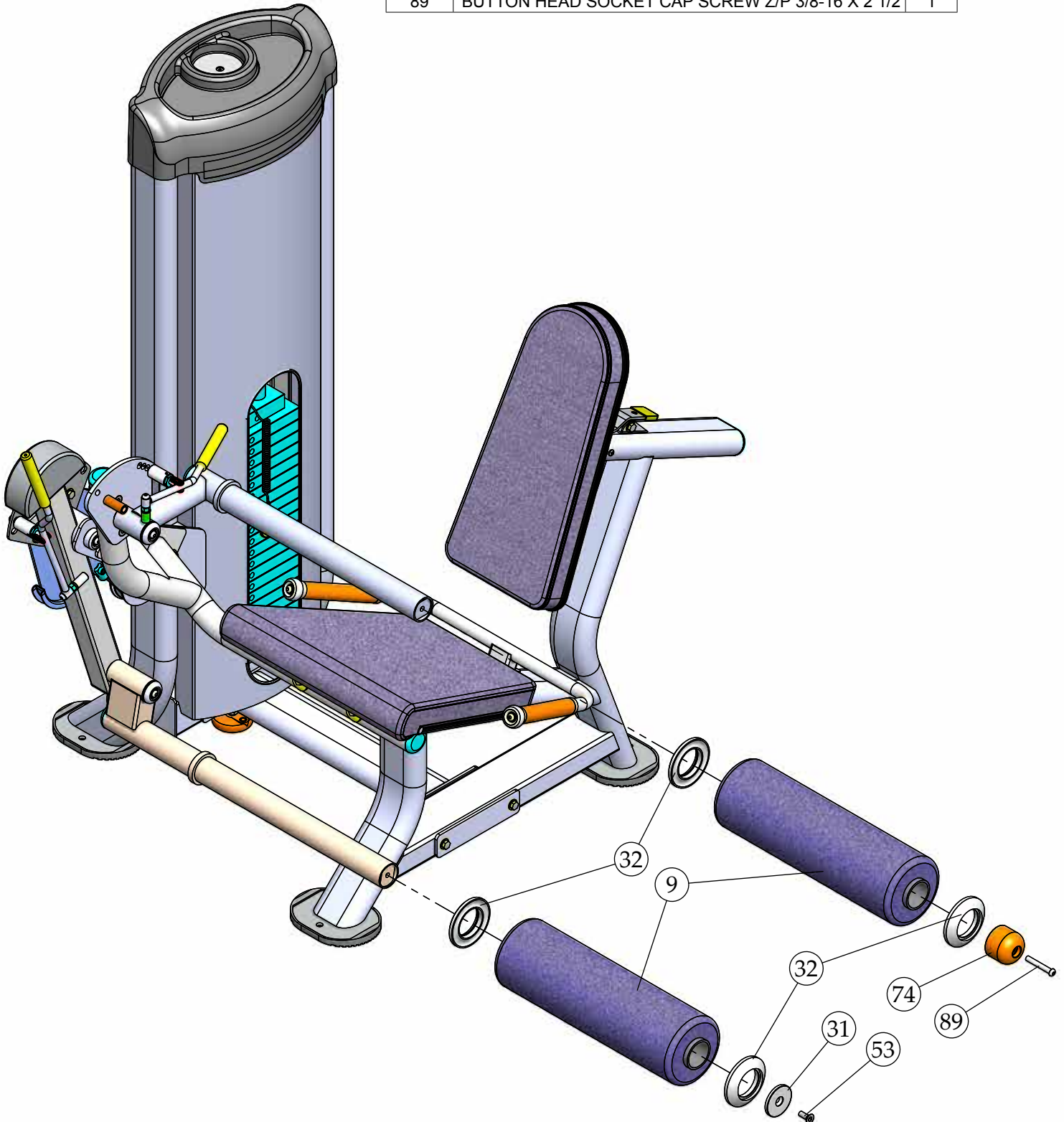
Wrench tighten all hardware in this step.

Step 8



Step 8 Assembly List

Item #	Description	Qty.
9	FOAM ROLL 2 X 5 1/2 X 18 1/2	2
31	ALUMINUM CAP WASHER 2 1/2"	1
32	ALUMINUM FOOT ROLL CAP 2" ID	4
53	FLAT HEAD SOCKET CAP SCREW Z/P 3/8-16 X 1	1
74	RUBBER HANDLE	1
89	BUTTON HEAD SOCKET CAP SCREW Z/P 3/8-16 X 2 1/2	1



Parts List



COLOR CHART
 GRAY= SUB-ASSEMBLY PARTS
 BLACK= HARDWARE

CG-9514

Parts List

Item No.	Description	Rev.	Part No.	Qty.	Item No.	Description	Rev.	Part No.	Qty.
1	ADJUSTABLE BACK PAD TUBE	0	UP8837	1	60	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1 1/4		BNH2038	8
2	ADJUSTABLE LEG HOLDER	0	UP8838	1	61	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1 3/4		BNH2040	3
3	ADJUSTABLE RELEASE HANDLE	0	UP8457	1	62	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 2 1/2		BNH2044	1
4	BACK PAD	0	UP8840	1	63	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3		BNH2046	8
5	BOTTOM CROSS BRACE	0	UP8841	1	64	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 5		BNH2051	2
6	CAM	0	UP8842	1	65	NYLON INSERT LOCK NUT Z/P 5/16-18		BNH2056	1
7	CAM MOUNTING PLATE	0	UP8807	1	66	NYLON INSERT THIN PATTERN LOCK NUT Z/P 3/8-16		BNH2026	21
8	COUNTER BALANCE	0	UP8844	1	67	NYLON PULLEY 3/8 X 1 X 4 1/2 BLACK		BNH0506	1
9	FOAM ROLL 2 X 5 1/2 X 18 1/2	0	UP8811	2	68	OVAL TUBE PLASTIC GLIDE INSERT		BNH3345	1
10	GUIDE ROD 3/4 RD X 50 3/8	0	UP8461	2	69	PLASTIC SHROUD LID		BNH3393	1
11	HANDLES	0	UP8845	1	70	PULL PIN STIFF SPRING 17/32 X 1 1/2 K-105SS		BNH0519	1
12	LEG EXTENSION/CURL CABLE	0	UP8847	1	71	RELEASE LEVER PROTECTIVE COVER		BNH1940	1
13	LEG HOLDER RELEASE HANDLE	0	UP8848	1	72	RUBBER DONUT 3/4 X 2 1/2		BNH0068	4
14	LEG HOLDER SELECTOR PLATE	0	UP8849	1	73	RUBBER GRIP 1 ID X .125 X 7		BNH0962	2
15	PIVOT ARM	0	UP8850	1	74	UHMW HANDLE		BNH2122	1
16	PIVOT ARM RELEASE HANDLE	0	UP8846	1	75	SHOULDER BOLT Z/P 3/8 X 3/4		BNH2392	1
17	PIVOT AXLE 1 RD X 7	0	UP8485	1	76	SHROUD LID RUBBER MAT LARGE		BNH3394	1
18	SEAT FRAME	0	UP8851	1	77	SHROUD LID RUBBER MAT SMALL		BNH3395	1
19	SEAT PAD	0	UP8852	1	78	SINGLE STRAND CONNECTING LINK #50 (6261K194)		BNH2848	2
20	SELECTOR PIN W/COIL 3/8 X 4 GOLD KNOB	0	UP3035	1	79	SOCKET SET SCREW Z/P 10-32 X 1/8		BNH2088	2
21	SELECTOR PLATE	0	UP8853	1	80	SPLIT BOLT GR-8 Z/P 1/2-13 X 3 1/2 (RND CUT)		BNH2977	1
22	SWIVEL FOAM ROLL TUBE	0	UP8854	1	81	SPLIT LOCK WASHER Z/P 3/8"		BNH2520	12
23	TOP CROSS BRACE	0	UP8855	1	82	SPLIT LOCK WASHER Z/P 1/2"		BNH0572	1
24	WEIGHT SHIELD FRONT	0	UP8468	1	83	U-SHAPE WASHER 3/8 ID X 1 1/2 OD X 3/16 THICK		BNH2245	2
25	WEIGHT SHIELD REAR	0	UP8459	1	84	U-STYLE TAPPED HOLE NUT M6		BNH3351	1
26	WEIGHT STACK FRAME	0	UP8856	1	85	YELLOW GRIP .438 X 5		BNH1322	2
27	10 LB STEEL WEIGHT PLATE BLACK 4 X 10 (EA)		BNH4345	19	86	SUPER LUBE TEFLON LUBRICANT 82340		BNH0704	2
28	10 LB TOP PLATE W/ADJ SLTR BAR 19 BLK WTS ASM		BNH1982	1	87	PUSH PULL PIN ASSY 3/8 X 3 1/8		BNH3702	1
29	ALUMINUM ROUND AXLE SMALL END CAP, 1 3/4		BNH3437	2	88	EDGE PROTECTOR CHROME 11 GA		BNH1724	1
30	ALUMINUM CAP 1.040" RD (026-01M0937)		BNH3082	2	89	BUTTON HEAD SOCKET CAP SCREW Z/P 3/8-16 X 2 1/2		BNH3316	1
31	ALUMINUM CAP WASHER 2 1/2"		BNH3078	1	90	HEX KEY ALLOY 4 MM		BNH3708	1
32	ALUMINUM FOOT ROLL CAP 2" ID		BNH3077	4	91	HEX KEY ALLOY 7/32"		BNH0575	1
33	ALUMINUM INSERT CAP 2 RD WITH O-RINGS		BNH2695	4	92	HEX KEY ALLOY 3/32"		BNH0372	1
34	ALUMINUM INSERT CAP 2 SQ		BNH1502	1	93	BUTTON HEAD SOCKET CAP SCREW GR-8 Z/P 3/8-16 X 4 3/4		BNH3348	1
35	ALUMINUM INSERT CAP ELLIPTICAL 100MM X 50MM		BNH2398	1	94	LABEL- CAUTION ADJUST LEVELER		BNH2967	1
36	ALUMINUM ROUND AXLE END CAP, 1 3/4		BNH3409	2	95	LABEL-CAUTION CHECK PULL-PIN IS FULLY... 1 1/2 X 1 3/8		BNH2912	3
37	BALL BEARING #W 516, (1641-2RS-NR(SP))		BNH0628	4	96	LABEL-CG-9500 SERIES PANTONE ON CHROME BASE 1.375 X 12.75		BNH3172	1
38	BLACK NYLON BUMPER		BNH3308	1	97	LABEL-DANGER CHECK RETAINING NUT... 1.5 X 1		BNH3146	2
39	BLACK NYLON PULLEY 3/8 X 1 X 3 1/2 (P-35375-H)		BNH0553	2	98	LABEL-DANGER DO NOT LEAN AGAINST, 1.75X2.375		BNH3145	2
40	BLACK RUBBER STOPPER 1/2 X 1 3/4		BNH2196	2	99	LABEL-DANGER USE THIS EQUIP. ONLY (COMM. LINE) 1.5 X 2.375		BNH3088	1
41	BRONZE BUSHING 1 X 1 1/4 X 3/4 X 1 1/2 X 1/8		BNH0527	4	100	LABEL-EXERCISE CHART (CG-9514)		BNH3194	1
42	BRONZE BUSHING 3/8 X 1/2 X 5/16		BNH0737	1	101	LABEL-IMPORTANT ADJUST CABLE TENSION HERE		BNH2924	1
43	BUTTON HEAD PHILLIPS SCREW M6 X 8		BNH2650	2	102	LABEL-IMPORTANT CHECK CABLES		BNH3113	1
44	BUTTON HEAD SOCKET CAP SCREW GR-8 Z/P 1/4-20 X 3/8		BNH3698	1	103	LABEL-IMPORTANT FOR SMOOTH PERFORMANCE...		BNH2916	1
45	BUTTON HEAD SOCKET CAP SCREW GR-8 Z/P 3/8-16 X 1 1/4		BNH2034	4	104	LABEL-IMPORTANT FOR SMOOTH PERFORMANCE... 1.5 X 1.250		BNH2925	1
46	BUTTON HEAD SOCKET CAP SCREW GR-8 Z/P 3/8-16 X 1 3/4		BNH2426	2	105	LABEL-INSPECTIONS RECOMMENDED INSPECTION...		BNH3137	1
47	BUTTON HEAD SOCKET CAP SCREW Z/P 3/8-16 X 1		BNH2033	2	106	LABEL-NUMBERS 10-200 LBS/KGS 7/8 X 3 YELLOW & BLACK		BNH4069	1
48	BUTTON HEAD SOCKET CAP SCREW Z/P 3/8-16 X 3/4		BNH3341	1	107	LABEL-SCHEDULE REPLACEMENT PARTS...		BNH3135	1
49	HEX KEY ALLOY 1/4"		BNH0375	1	108	LABEL-TFI 4 HIGH X 4.23 WIDE BLUE AND CHROME		BNH3699	1
50	ELLIPTICAL RUBBER SHOE		BNH3323	4	109	LABEL-TFI SERIAL NO. 2.5 X 1.5		BNH3147	2
51	FINISHED HEX NUT Z/P 1/2-13		BNH0206	1	110	LABEL-WARNING ANCHOR BOLT, 2 X 1 1/4"		BNH3089	4
52	FINISHED HEX Z/P 3/8-16		BNH3700	2	111	LABEL-WARNING ATTENTION USERS!... 2X1.5		BNH2911	1
53	FLAT HEAD SOCKET CAP SCREW Z/P 3/8-16 X 1		BNH3315	1	112	LABEL-WARNING KEEP BODY, HANDS, 1 1/2 X 2 1/4		BNH2908	1
54	FLAT HEAD SOCKET CAP SCREW Z/P 3/8-16 X 2 3/4		BNH2229	2	113	LABEL-COMMERCIAL WARRANTY		BNH3181	1
55	FLAT WASHER 3/8 ID X 1 1/2 OD X 3/16 THICK		BNH1717	2	114	LABEL-WARNING KEEP BODY, HANDS... 1X2-5/8		BNH2926	1
56	FLAT WASHER SAE Z/P 3/8"		BNH2030	42	115	LABEL-WARNING _SERIOUS INJURY OR DEATH		BNH3134	1
57	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1		BNH2037	4	116	PUSH PULL PIN ASSY 1/2 X 3 1/8		BNH3710	1
58	LEVELER		BNH3662	1	117	HEX KEY ALLOY 5/32"		BNH0373	1
59	FLAT HEAD SOCKET CAP SCREW Z/P M6-1.0 X 50		BNH3705	1	118	FACILITY SIGN BE ALERT! THE FITNESS EQUIPMENT		BNH3138	1



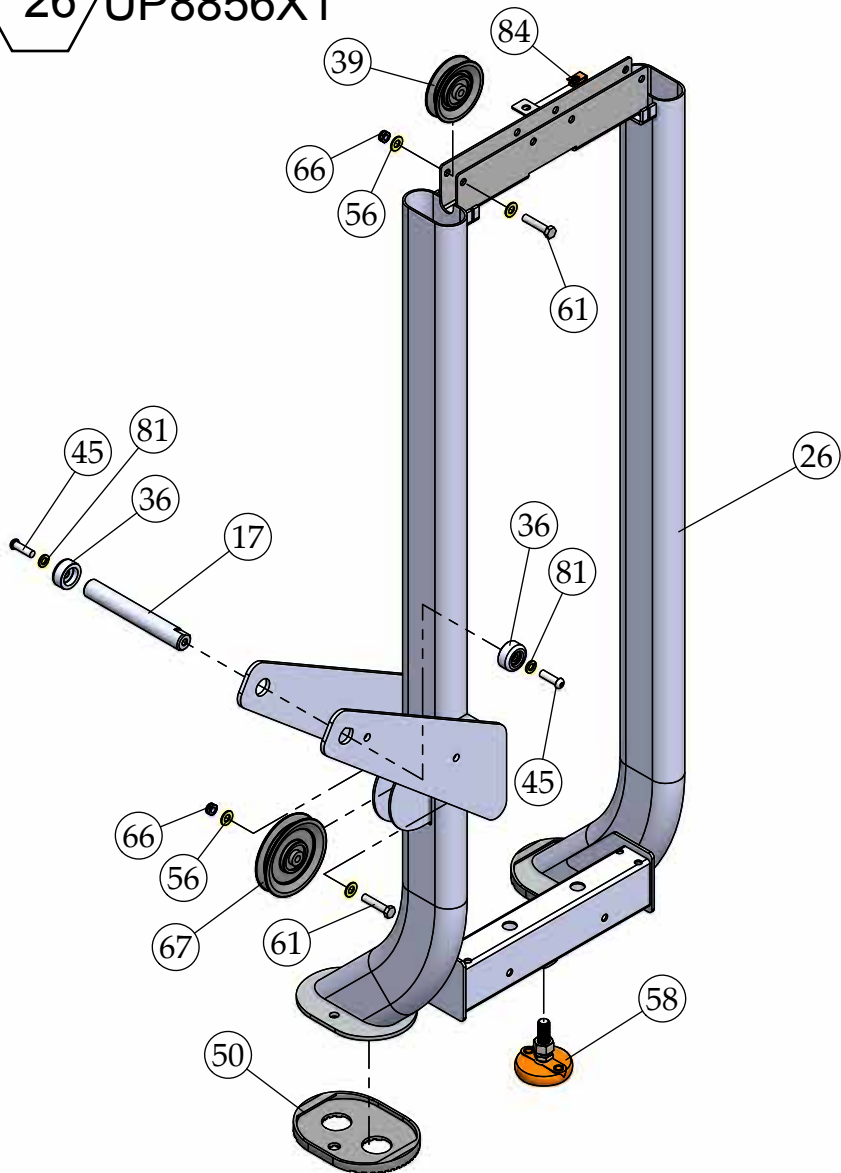
CG-9514 Pre Assemble Components Parts List

Item No.	Description	Rev.	Part No.	Qty.	Item No.	Description	Rev.	Part No.	Qty.
*2	ADJUSTABLE LEG HOLDER	0	UP8838X1	1	*22	SWIVEL FOAM ROLL TUBE	0	UP8854X1	1
*6	CAM	0	UP8842X1	1	*23	TOP CROSS BRACE	0	UP8855X1	1
*11	HANDLES	0	UP8845X1	1	*24	WEIGHT SHIELD FRONT	0	UP8468X1	1
*15	PIVOT ARM	0	UP8850X1	1	*26	WEIGHT STACK FRAME	0	UP8856X1	1
*18	SEAT FRAME	0	UP8851X1	1	*69	PLASTIC SHROUD LID		BNH3393X1	1

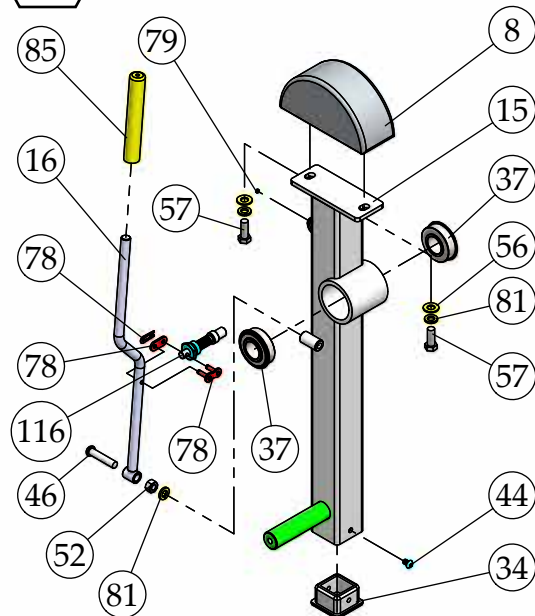
Pre-Assembled Components



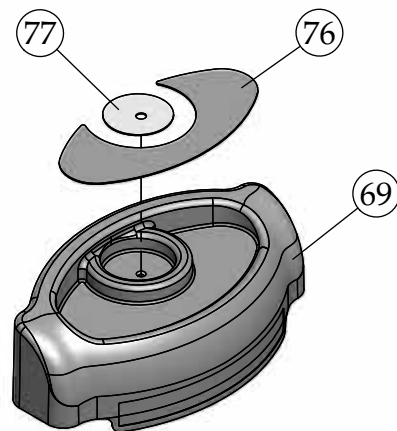
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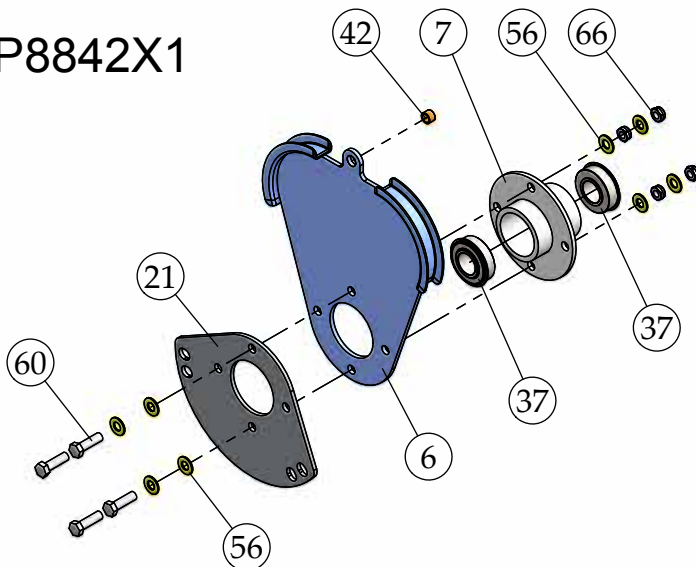
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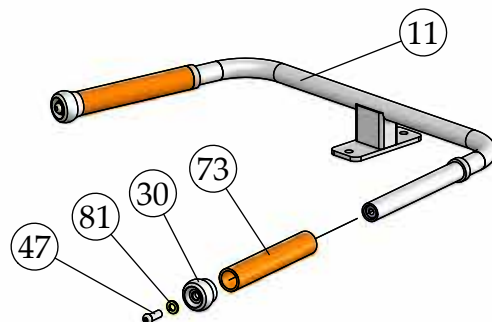
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***6** UP8842X1



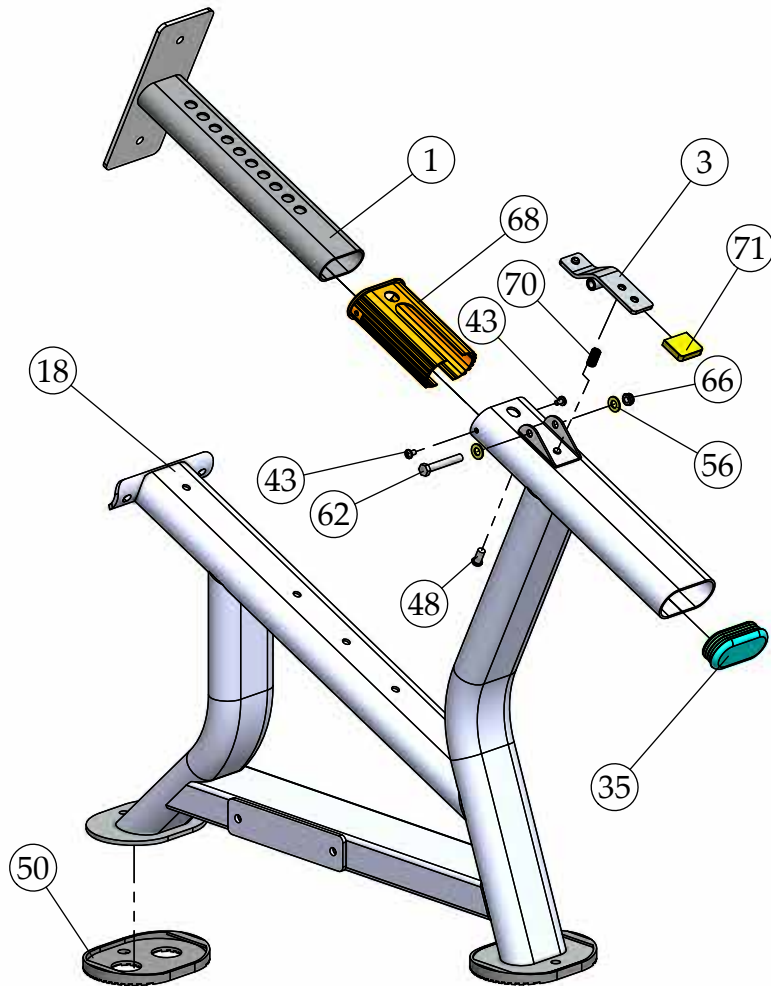
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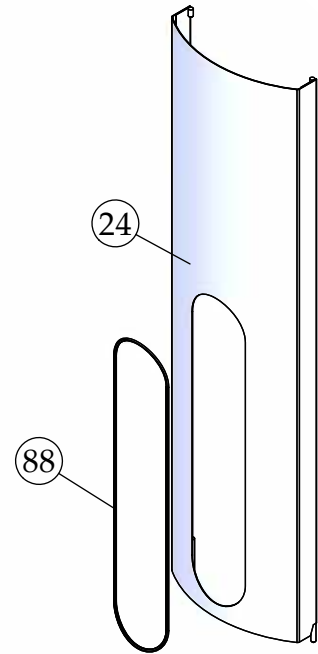
Pre-Assembled Components



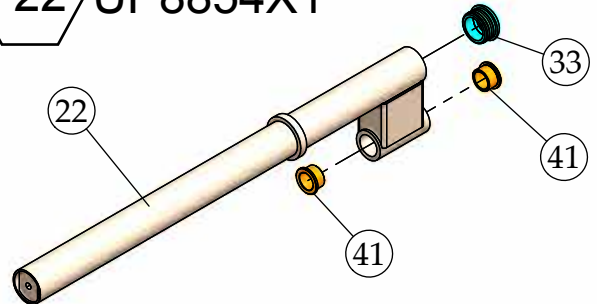
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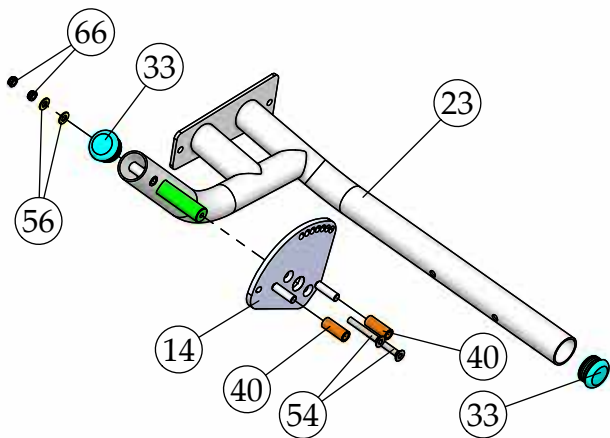
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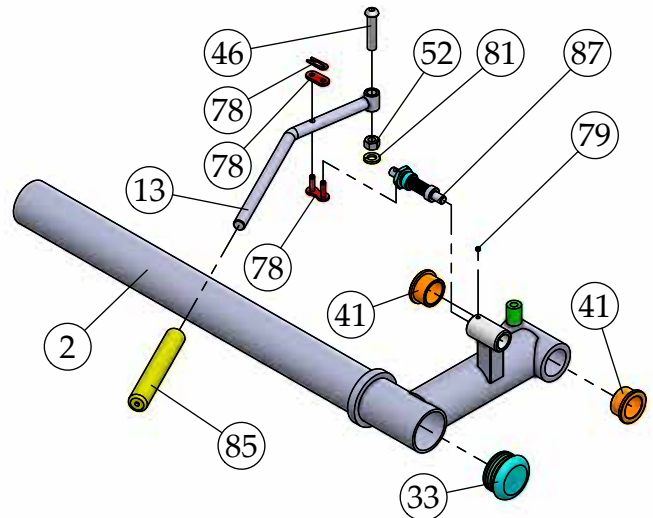
*22 UP8854X1



*23 UP8855X1



*2 UP8838X1





COMMERCIAL WARRANTY*

This warranty applies only in the United States to the products manufactured or distributed by TuffStuff Fitness International Inc. (TFI) under the CALGYM brand name. TFI warrants to the original purchaser that CALGYM equipment will be free from defects in material and workmanship. All warranty periods begin to run from the date of purchase to the original purchaser. The warranty and remedies set forth herein are conditioned upon proper storage, installation, use and maintenance and conformance with any recommendations of TFI. This warranty does not cover products not manufactured by TFI or products which are altered without the express written consent of TFI.

COMMERCIAL WARRANTY*:

TEN (10) YEARS: Frames, welds, cams and weight plates.

FIVE (5) YEARS: Pivot bearings, pulleys, bushings, gas shocks and guide rods.

ONE (1) YEAR: Belts, linear bearings and pull-pin components.

All other parts not mentioned, one (1) year from the date of purchase to the original purchaser.

SIX (6) MONTHS: Upholstery, cables, finish and rubber grips.

***Not recommended for membership based or dues paying facilities.**

The obligation of TFI under this warranty is limited to repairing or replacing warranted defective parts as TFI may elect, at TFI's facility in Chino, California, without charge to the purchaser. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs on returned or replaced equipment to and from TFI's facility in Chino.

THE FOREGOING SHALL CONSTITUTE THE SOLE REMEDY OF THE PURCHASER AND THE SOLE LIABILITY OF TFI WITH REGARD TO WARRANTY, WHETHER EXPRESS OR IMPLIED BY OPERATION OF LAW OR OTHERWISE, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS. TFI SHALL IN NO EVENT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL LOSSES, DAMAGES, OR EXPENSES IN CONNECTIONS WITH EXERCISE PRODUCTS. TFI'S LIABILITY HEREUNDER IS EXPRESSLY LIMITED TO THE REPAIRS OR REPLACEMENTS OF WARRANTED DEFECTIVE PARTS.

This written warranty is the final, complete and exclusive agreement of the parties with respect to the quality or performance of the equipment and no action for breach of this written warranty or any implied warranty shall be commenced more than one (1) year after the accrual of the cause of action. No modification of this warranty or waiver of its terms shall be binding on either party unless approved in writing by an authorized representative of the party. Contact TuffStuff Fitness International, Inc. at 13971 Norton Avenue, Chino, CA 91710, before returning any defective equipment.

This warranty gives you specific legal rights and you may also have other rights, which may vary from state to state.

SERIAL #

Write your Serial number here for future reference

Purchase Date



TuffStuff Fitness International, Inc.

13971 Norton Avenue, Chino, CA 91710, USA. Ph 909-629-1600 Fx 909-629-4967
www.tuffstufffitness.com service@tuffstuff.net or service1@tuffstuff.net